

1 **Core-shell polymer microspheres with strong cation-exchange character for the**
2 **extraction of basic pharmaceuticals from aqueous samples**

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10 **Abstract**

11 The application of core-shell materials as packing materials for liquid chromatography
12 columns is common in analytical chemistry, however their use as sorbents in solid-phase
13 extraction (SPE) is surprisingly underexplored. In the present study, core-shell polymer
14 microspheres with strong cation-exchange character were designed and synthesized.
15 These new materials benefit from having hypercrosslinked and relatively thin functional
16 shells, which raises the specific surface areas and sorption capacities of the sorbents
17 and allows for relatively shorter diffusion path lengths for analytes.

18 The core-shell polymer microspheres were evaluated as SPE sorbents for the extraction
19 of basic pharmaceuticals from environmental water samples. Following optimization of
20 the pH and volume of the loading solution, as well as optimization of the loading step,
21 the SPE method was validated in terms of apparent and relative recoveries, matrix effect,
22 limits of detection and quantification and precision. The method yielded very promising
23 results in terms of apparent recoveries (>39%) and matrix effect (<±29%) and was
24 applied successfully to the determination of basic pharmaceuticals in environmental
25 water samples (river water, effluent wastewater and influent wastewater).

26 **Keywords:** core-shell polymer microspheres, environmental water samples,
27 pharmaceuticals, polymer-based sorbent, strong cation-exchange interactions

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29

30 **1. Introduction**

31 The main application for core-shell polymer microspheres within the field of analytical
32 chemistry is as stationary phase materials in liquid chromatography (LC) [1]. Typically
33 for core-shell constructs in LC applications, a non-porous, non-functional core is
34 encapsulated by a functional shell; the latter, in conjunction with the mobile phase,
35 dictates the partitioning of analytes between the stationary and mobile phases.
36 Optionally, the shell can be porous or non-porous in the dry state. The interest in core-
37 shell polymer microspheres as novel LC packing materials arises primarily from the fact
38 that thin shells on uniform microspheres promotes high chromatographic efficiency and
39 separation power, since the diffusion path lengths for analytes are relatively short
40 compared to conventional stationary phase materials. Whilst ultra high-performance
41 liquid chromatography (UHPLC) exploits columns that have particularly high separation
42 power, arising from the low mean particle diameters of the stationary phase materials
43 used, UHPLC instruments are expensive on account of the very high back pressures
44 which need to be accommodated/constrained. In contrast, core-shell polymer
45 microspheres with mean particle diameters greater than those of the stationary phase
46 particles used in UHPLC are compatible with lower pressure HPLC methods, whilst still
47 offering performance benefits over traditional HPLC packing materials, such as improved
48 separation power.

49 Recent innovations in the field of core-shell materials include the introduction of
50 molecularly imprinted components as well as the encapsulation of silica particles,
51 magnetic nanoparticles and quantum dots within the interiors of particles [2,3]. Relevant
52 to the present work are synthetic approaches to core-shell materials where the cores
53 and shells are polymeric and prepared *via* sequential synthetic steps [4,5]. For example,
54 non-porous cores can be prepared in the first step and porous, functional shells prepared
55 in a second step, yielding materials that are extremely attractive for use as sorbents in
56 sorptive extraction techniques such as solid-phase extraction (SPE).

57 The application of core-shell polymer microspheres to sorptive extraction techniques is
58 particularly appealing for several reasons, not least of all because the thicknesses of the
59 shells, their porous morphologies and the chemical functionality embedded within the
60 shells can all be brought under synthetic control. In this way, not only can the selectivity
61 of the material be controlled through rational selection of the functional groups, but high
62 sorption capacities and efficient separations can be anticipated. With respect to porous
63 morphology, hypercrosslinking chemistry has been used by us to prepare ultra-high
64 specific surface area polymer microspheres, where specific surface areas in excess of
65 1,000 m²/g arise from the presence of a large number of small pores; whilst these
66 materials performed well in SPE, they did not have a core-shell format [6]. Since there is
67 a positive correlation between specific surface area and sorption capacity, core-shell
68 polymer microspheres where the shells are hypercrosslinked are particularly appealing.
69 With respect to the installation of functional groups, this can be achieved during either
70 the construction of the shells, through copolymerization strategies, or through post-
71 polymerization chemical modification strategies. For example, sulfonic acid groups can
72 be installed into some polymers using sulfonation reactions [7], yielding products with
73 strong cation-exchange (SCX) character [8] that can be applied to the extraction of basic
74 compounds through ion-exchange interactions, in a fashion similar to SPE reports
75 exploiting commercial [9,10] and non-commercial SCX sorbents [11–13].

76 In the present study, core-shell polymer microspheres with SCX character in the shells
77 have been prepared using a versatile synthetic strategy which exploits free radical
78 polymerization chemistry for the production of the cores and the shells. More specifically,
79 the precipitation polymerization of divinylbenzene-55 (DVB-55) under dilute monomer
80 conditions yields high-quality, non-porous cores that can be shelled in a second
81 precipitation polymerization, where divinylbenzene-80 (DVB-80) and 4-vinylbenzyl
82 chloride (VBC) are used as comonomers. The presence of VBC residues in the
83 crosslinked shells enables the shells to be hypercrosslinked to increase their specific

84 surface area, and this is followed by the installation of SCX character using sulfonation
85 chemistry. In this paper, we describe the design and preparation of the core-shell
86 polymer microspheres and their exploitation as porous, functional sorbents in the SPE
87 of basic pharmaceuticals from river water, effluent wastewater and influent wastewater
88 samples.

89 **2. Experimental**

90 *2.1. Reagents and standards*

91 Core synthesis: Divinylbenzene-55 (DVB-55) (55%, technical grade) was purchased
92 from Sigma-Aldrich (Saint Louis, MO, USA) and purified by percolation through a column
93 of neutral aluminium oxide. 2,2'-Azobisisobutyronitrile (AIBN) (98%) and acetonitrile
94 (ACN) (99.8%, HPLC grade) were used as received from Sigma-Aldrich and VWR
95 Chemicals (Portland, OR, USA), respectively.

96 Shell synthesis: The DVB-55 cores were prepared in-house. Divinylbenzene-80 (DVB-
97 80) (80%, technical grade) and 4-vinylbenzyl chloride (VBC) ($\geq 90\%$) were procured from
98 Sigma-Aldrich and purified by passing them through a plug of neutral aluminium oxide.
99 AIBN and ACN were used as received from Sigma-Aldrich and VWR Chemicals,
100 respectively.

101 Hypercrosslinking reactions: FeCl_3 (reagent grade, 97%) and 1,2-dichloroethane (DCE)
102 (anhydrous, 99.8%) were obtained from Sigma-Aldrich and used as received.

103 Sulfonation reactions: Lauric acid (99.5%) and chlorosulfonic acid (99%) were purchased
104 from Sigma-Aldrich and used as received. Cyclohexane (analytical grade, $\geq 99.8\%$) was
105 sourced from Fisher Chemicals (Pittsburgh, PA, United States) and used as received.

106 The solvents used for washing the polymer microspheres (acetone, methanol [MeOH],
107 petroleum ether 60-80 and petroleum ether 30-40) were of standard laboratory grade
108 and purchased from Sigma-Aldrich and Fisher Chemicals.

109 The pharmaceuticals venlafaxine (VEN), propranolol (PRO), metoprolol (MTO), atenolol
110 (ATE) and trimethoprim (TRI) were acquired as pure standards (purity >96%) from
111 Sigma-Aldrich. 1000 µg/L solutions of the standards were prepared in MeOH and stored
112 at -20 °C in brown bottles. Working solutions of mixtures of analytes were prepared
113 weekly in ultrapure water and MeOH (90/10, v/v) and stored at 4 °C in brown bottles.

114 HPLC grade ACN, HPLC grade MeOH, MS grade water and MS grade ACN were
115 purchased from Carlo Erba (Val de Reuil, France). Formic acid, hydrochloric acid, acetic
116 acid and ammonium hydroxide were purchased from Sigma-Aldrich. Ultrapure water was
117 obtained from a Millipore water purification system (Burlington, MA, USA).

118 2.2. Synthesis of core-shell polymer microspheres

119 Figure 1 outlines the synthetic procedure used to prepare the core-shell polymer
120 microspheres.

121 (i) Synthesis of polyDVB-55 cores: DVB-55 (20 mL, 18.24 g, 140.10 mmol) and AIBN
122 (0.365 g, 2.22 mmol) were dissolved in ACN (400 mL) in a 1 L Nalgene® bottle. The
123 solution was degassed by ultrasonication for 10 min followed by sparging of the solution
124 with N₂ gas for 15 min. The bottle was then sealed under N₂, placed onto a Stovall low-
125 profile roller (which was housed inside a Stuart Scientific S160D incubator), and rolled
126 about its long axis at a rate of 5-10 rpm. The temperature of the incubator was then
127 ramped from ambient temperature to 60 °C over the course of approximately 2 h, then
128 held at 60 °C for a further 22 h. Once the polymerization was complete, the bottle
129 contents were in the form of a milky, white suspension of polymer particles. After cooling,
130 a drop of the crude reaction mixture was spotted onto a microscope slide and the
131 particles visualised using optical microscopy. The particles were then isolated by vacuum
132 filtration on a 0.45 µm nylon membrane filter and washed on the filter with successive
133 volumes (100 mL) of ACN and acetone. After drying overnight *in vacuo* (0.01 bar) at 40

134 °C, the product was isolated as a free-flowing white powder (4.93 g, 27%). The
135 characterization data for this product can be found in the Supplementary Material.

136 (ii) Synthesis of poly(DVB-80-*co*-VBC) shells on polyDVB-55 cores: PolyDVB-55 cores
137 (2 g), DVB-80 (3.60 g, 27.65 mmol), VBC (2.40 g, 15.73 mmol), AIBN (0.216 g, 1.32
138 mmol, 2 mol% relative to the total number of polymerizable double bonds) and ACN (100
139 mL) were charged to a 500 mL Nalgene® bottle. Thereafter, the procedure was similar
140 to that used for the synthesis of polyDVB-55 cores, although the reaction was held at 60
141 °C for 46 h rather than 22 h. After drying overnight *in vacuo* (0.01 bar) at 40 °C, the
142 product was isolated as a free-flowing white powder (3.60 g, 27%). The characterization
143 data for this product can be found in the Supplementary Material.

144 (iii) Hypercrosslinking of poly(DVB-80-*co*-VBC) shells. Core-shell polymer microspheres
145 (1.5 g) were added to a three-necked, round-bottomed flask together with anhydrous
146 DCE (45 mL). An overhead stirrer and reflux condenser were fitted to the flask, the
147 suspension of microspheres in DCE was sparged with N₂ gas and the mixture stirred for
148 1-2 h at a rate of 50 rpm. Once the microspheres were fully solvated, FeCl₃ (0.57 g, 3.51
149 mmol, 1:1 molar ratio relative to polymer-bound chloromethyl groups) was added to the
150 reaction vessel. The temperature and stirring rate were increased to 75 °C (from ambient
151 temperature) and 80 rpm, respectively, for a further 1-2 h. After this time, the reaction
152 mixture was dark purple in colour. After cooling, the hypercrosslinked microspheres were
153 isolated by vacuum filtration on a 0.45 µm nylon membrane filter and washed on the filter
154 with successive volumes (50 mL) of each of the following solvents: ACN, MeOH, 0.01 M
155 NaHCO₃, distilled water and acetone. After drying overnight *in vacuo* (0.01 bar) at 40 °C,
156 the product was isolated as a free-flowing, yellow powder (1.22 g, 81%). The
157 characterization data for this product can be found in the Supplementary Material.

158 (iv) Sulfonation of shells: For the sulfonation reactions, lauroyl sulfate was prepared
159 freshly immediately prior to the sulfonation reactions. In a typical sulfonation reaction,
160 lauric acid (0.335 g, 1.67 mmol) was dissolved in cyclohexane (12 mL). Chlorosulfonic

161 acid (0.11 mL, 0.193 g, 1.656 mmol) was added and the mixture stirred for one hour at
162 ambient temperature under an inert atmosphere. Whilst the lauroyl sulfate was being
163 prepared, hypercrosslinked core-shell polymer microspheres (1.25 g) and DCE (30 mL)
164 were charged to a three-necked, round-bottomed flask fitted with an overhead stirrer and
165 reflux condenser. The mixture was then stirred at ambient temperature for one hour
166 under N₂ to wet the microspheres. The lauroyl sulfate solution was then injected into the
167 three-necked flask *via* syringe. The temperature was raised to 50 °C and the mixture
168 stirred for 24 h at 80 rpm, after which time the reaction mixture was red/brown in colour.
169 After cooling, the particles were isolated by vacuum filtration on a 0.45 µm nylon
170 membrane filter and washed on the filter with successive volumes (50 mL) of petroleum
171 ether 60-80 and petroleum ether 30-40. After drying overnight *in vacuo* (0.01 bar) at 40
172 °C, the product was isolated as a free-flowing, orange powder (1.27 g). FT-IR spectrum
173 ($\bar{\nu}/\text{cm}^{-1}$): 3022 (aromatic C-H str.), 2916 (aliphatic C-H str.), 1163 (S=O symmetric str.),
174 825 (1,4-disubstituted aromatic out-of-plane C-H def.), 792 and 707 (1,3-disubstituted
175 aromatic out-of-plane C-H def.). Sulfonic acid loading level = 3.7 mmol/g. SEM
176 microscopy: mean particle diameter = 3.1 µm, C_v = 14%. Langmuir specific surface area
177 = 550 m²/g; specific pore volume = 0.30 cm³/g; mean pore diameter = 3.1 nm.

178 To calculate the ion-exchange capacity of the SCX sorbent (reported as mmol of sulfonic
179 acid groups per gram of dry polymer), 50 mg of sorbent was stirred overnight in 15 mL
180 of 0.1 M aqueous NaOH. The polymer was then isolated by filtration, the polymer washed
181 with deionized water, and the combined liquids titrated using 0.1 M aqueous HCl. The
182 calculations are reported in the Supplementary Material.

183 2.3. SPE procedures

184 A 10 µm polyethylene frit (Symta, Madrid, Spain) was inserted into an empty 6 mL SPE
185 cartridge (Symta), followed by a 2 µm stainless steel frit (Sigma-Aldrich) to prevent
186 sorbent loss, followed by 150 mg of sorbent, followed by a second 10 µm polyethylene
187 frit. The sorbent was conditioned with 5 mL of MeOH and 5 mL of ultrapure water

188 adjusted to pH 3. Sample volumes were 100 mL for river water samples, 50 mL for
189 effluent wastewater and 25 mL for influent wastewater. Samples were adjusted to pH 3
190 and loaded onto the cartridges at an approximate flow rate of 10 mL/min. 5 mL of MeOH
191 was used in the washing step and the elution step consisted of 5 mL of 5% NH₄OH in
192 MeOH. The eluates were evaporated to dryness using a miVac Duo centrifuge
193 evaporator (Genevac, Ipswich, UK) and reconstituted with 1 mL of water/ACN (95/5, v/v).
194 Prior to SPE, river water samples were filtered with a 0.45 µm nylon membrane filter
195 (Scharlab). Effluent and influent wastewater samples were filtered using a 1.2 µm glass-
196 fibre membrane filter (Fisherbrand, Loughborough, UK) and a 0.45 µm nylon membrane
197 filter.

198 *2.4. Chromatographic conditions*

199 An Agilent 1200 series liquid chromatograph, equipped with a binary pump, an
200 autosampler, an automatic injector and a diode array detector (DAD) (Agilent,
201 Waldbronn, Germany), was used to analyze the SPE eluates. A Luna Omega Polar C₁₈
202 100 column (150 x 3.0 mm, 5 µm particle size) and a 3 mm precolumn containing the
203 same stationary phase were both supplied by Phenomenex (Torrance, CA, United
204 States). The flow rate was set at 0.4 mL/min, the injection volume was 20 µL, and the
205 column temperature was 30 °C. The mobile phases were ultrapure water adjusted to pH
206 3 with HCl (solvent A) and ACN (solvent B). The gradient began with 5% of B, increasing
207 to 40% of B within 8 min., increasing to 100% of B within 14 min., holding at 100% B for
208 3 min., before returning to the initial conditions over 1 min. The initial conditions were
209 then maintained for 3 min. to equilibrate the column. Two different wavelengths were
210 used to detect the pharmaceuticals. ATE and MTO were quantified at 230 nm, whereas
211 TRI, VEN and PRO were quantified at 210 nm.

212 The analysis of water samples was performed by LC-HRMS using an Accela 1250
213 UHPLC system from Thermo Scientific (Bremen, Germany) equipped with an automatic
214 injector (Accela Autosampler) and a quaternary pump. The LC system was coupled to

215 an Exactive Orbitrap (Thermo Scientific) with a heated electrospray ionization (HESI)
216 source and a high-energy collision dissociation cell (HCD) to fragment the analytes for
217 confirmation purposes. Solvent A was changed to water with 0.1% of HCOOH, however
218 the remainder of chromatographic conditions were the same as used for LC-DAD.

219 The optimized conditions for ionization were as follows: sheath gas flow rate, 40 arbitrary
220 units (AU); auxiliary gas flow rate, 20 AU; sweep gas, 0 AU; spray voltage, 4 kV; capillary
221 voltage, 45 V; tube lens voltage, 65 V; skimmer voltage, 22 V, capillary temperature, 330
222 °C; heater temperature, 350 °C.

223 For data acquisition, the mass range selected was 50 – 450 m/z, and two alternative
224 scan events were employed; the first consisted of a full scan at 50,000 FWHM (Full Width
225 Half Maximum) with an injection time of 250 ms, whereas the second consisted of a
226 fragmentation scan at 10,000 FWHM with an injection time of 50 ms and a collision
227 voltage of 20 eV. The protonated ion was measured with a mass accuracy window of 5
228 ppm. Table S1 includes information on the pK_a values, protonated ions, and the fragment
229 ions and the ratios between them, for the analytes acquired for quantification and
230 confirmation purposes. Instrumental calibration curves ($R^2 > 0.995$) were obtained
231 through weighted calibration regression for the compounds: the lower limit was 0.05 µg/L
232 for TRI, MTO and PRO, and 0.1 µg/L for ATE and VEN. The upper limit was 500 µg/L in
233 all cases.

234 **3. Results and Discussion**

235 *3.1 Synthesis of the sorbent*

236 Core-shell polymer microspheres with hypercrosslinked shells and SCX character were
237 synthesized using a four-step methodology, as follows: (i) Precipitation polymerization of
238 DVB-55 to give non-porous polyDVB-55 cores; (ii) Precipitation polymerization of DVB-
239 80 and VBC in the presence of polyDVB-55 cores to give core-shell polymer
240 microspheres; (iii) Hypercrosslinking of the shells in a solvent-expanded state, using

241 FeCl₃ as a Lewis acid; (iv) Sulfonation of the shells using lauroyl sulfate. Precipitation
242 polymerization was the polymerization method of choice because it is a surfactant- and
243 stabilizer-free method of free radical polymerization which delivers good yields of high-
244 quality polymer microspheres with low mean particle diameters and narrow particle size
245 distributions. Particle diameters, porous morphology and chemical functionality can all
246 be controlled through rational selection of reagents and the polymerization conditions.

247 *3.2. Characterization of the sorbent*

248 The physical format, porous morphology and chemical constitution of the sorbents were
249 characterized using scanning electron microscopy (SEM), Fourier Transform infrared
250 (FT-IR) spectroscopy and nitrogen sorption analysis. The ion-exchange capacity (IEC)
251 was determined by titration, and batch-to-batch reproducibility evaluated. In respect of
252 batch-to-batch reproducibility, three different batches of polymer were synthesized and
253 the precision between batches evaluated through SPE of the basic analytes from
254 ultrapure water samples. The RSD% (n=3) was lower than 18% for all analytes.

255 Figure 2 shows SEM images of the core microspheres (Figure 2a) and the core-shell
256 polymer microspheres (Figure 2b). The mean diameter of the core microspheres was
257 2.75 μm and the mean diameter of the hypercrosslinked core-shell polymer
258 microspheres with SCX character was 3.1 μm. This gives a mean shell thickness of 0.18
259 μm. Furthermore, it can be seen from the SEM images that both sets of microspheres
260 are relatively uniform. Whilst not monodisperse, ImageJ analysis of the core-shell
261 polymer microspheres reveals that the particles are quasi-monodisperse (size dispersity
262 = 14%).

263 Figure S1 presents the FT-IR spectra acquired for the core polymer microspheres
264 (Figure S1a), the core-shell polymer microspheres before hypercrosslinking (Figure
265 S1b), the hypercrosslinked core-shell polymer microspheres (Figure S1c) and the
266 hypercrosslinked core-shell polymer microspheres with SCX character (Figure S1d). All

267 four spectra are consistent with the proposed structures. In these spectra, the C-Cl band
268 at 1265 cm^{-1} , which is assignable to VBC residues, is particularly diagnostic. A signal at
269 around 1265 cm^{-1} appears in the FT-IR spectrum of the poly(DVB-80-co-VBC) shells on
270 polyDVB-55 cores (Figure S1b), and diminishes in relative intensity for the
271 hypercrosslinked derivative (Figure S1c) because the hypercrosslinking reaction
272 consumes chloromethyl groups. Thus, the signal at 1265 cm^{-1} verifies the incorporation
273 of VBC into the microspheres through copolymerization and is a very convenient way to
274 track the progress and success of the hypercrosslinking reaction. In addition, in Figure
275 S1d there is a band at 1163 cm^{-1} which can be assigned to sulfonic acid groups.

276 Nitrogen sorption analysis was used to measure the specific surface areas of the core-
277 shell materials. Compared to the core microspheres, which are non-porous in the dry
278 state (specific surface area $< 5\text{ m}^2/\text{g}$), the hypercrosslinked core-shell polymer
279 microspheres with SCX character have a very well-developed porous morphology
280 (specific surface area = $550\text{ m}^2/\text{g}$). When one takes into account the fact that the cores
281 are non-porous, one can estimate that the specific surface of the shells must be
282 considerably in excess of $1,000\text{ m}^2/\text{g}$ (possibly even approaching $2,000\text{ m}^2/\text{g}$),
283 undoubtedly because the shell contains a large number of small pores (micropores and
284 mesopores). This characteristic, combined with the fact that we are dealing with a core-
285 shell format and that the ion-exchange capacity is high (3.7 mmol/g of sulfonic groups,
286 as measured by titration), suggests that the final material is an attractive SPE sorbent
287 candidate. The specific surface area (estimated) and IEC calculations are presented in
288 the Supplementary Material.

289 3.3. Optimization of the SPE protocol

290 Guided by the previous experiences of our group when working with other polymeric
291 SCX sorbents [11,14], the initial conditions for the SPE were as follows: loading with 10
292 mL of ultrapure water adjusted to pH 3 or pH 5, and elution with 5 mL of 5% NH_4OH in
293 MeOH. To evaluate the yields of the extractions, the $\%R_{\text{SPE}}$ values were calculated as

294 the ratio of the measured concentration after SPE to the theoretical concentration when
295 working with ultrapure water. All the quantifications carried out during the optimization of
296 the SPE protocol were done through LC-DAD.

297 As can be observed in Figure 3, the recoveries were significantly lower at pH 5 for all
298 compounds, except for ATE. The recoveries at pH 3 were higher than 87% in all cases,
299 meanwhile at pH 5 the recoveries were lower than 60% for all compounds except for
300 ATE. Since pH 3 provided the best results, it was selected as the optimal pH. This result
301 can be rationalized on the basis that the extraction of basic compounds with pK_a values
302 ranging from 7.1 to 10.1 on an SCX sorbent is improved when the pH of the loading
303 solution is lower. This finding is in agreement with other studies on SCX sorbents where
304 basic compounds were also loaded at pH 3 [11,14,15].

305 The use of a washing step involving an organic solvent can be included in an SPE
306 protocol to improve the selectivity of the extraction and reduce the matrix effects. In the
307 present study, the use of 1 and 5 mL of MeOH as washing solvent was evaluated; the
308 $\%R_{SPE}$ values are presented in Figure 4. As can be observed, there is a slight decrease
309 in the $\%R_{SPE}$ values (less than 5%) for all compounds, except TRI, when the volume of
310 washing solvent is increased to 5 mL. This decrease in recovery was considered to be
311 largely insignificant, so 5 mL of MeOH was selected as the washing step. Previous
312 studies report the use of MeOH as washing solvent at different volumes (3 – 10 mL)
313 when working with SCX sorbents [13,14,16]. Regarding the elution step, 5 mL of 5%
314 NH_4OH in MeOH gave good results and was consistent with other studies in which
315 NH_4OH solutions at various concentrations were used with other SCX sorbents [14–17].

316 The loading volume was evaluated by increasing the loading volume from 25 to 100 mL.
317 Since the recoveries remained higher than 70% when 100 mL of ultrapure water was
318 percolated, this loading volume was selected going forward.

319 The selectivity of the sorbent for basic compounds through cation-exchange interactions
320 was evaluated using a mixture of the five basic pharmaceuticals listed together with
321 seven acidic pharmaceuticals (diclofenac, flurbiprofen, valsartan, clofibric acid,
322 fenoprofen, bezafibrate and naproxen). It was observed that only the basic compounds
323 were retained through ion-exchange interactions; the acidic compounds were bound to
324 the sorbent during the loading step through reversed-phase interactions but were
325 eliminated easily from the sorbent in the washing step with MeOH ($\%R_{SPE} < 25\%$).

326 *3.4. Comparison of core-shell polymer microspheres with non-core-shell equivalents*

327 Our expectation is that practically useful advantages will arise from having ion-exchange
328 groups localized towards the surfaces of polymer microspheres. Whilst benchmarking
329 the new core-shell constructs against non-core-shell materials offering similar ion-
330 exchange character is very difficult, given the range of variables (surface area, particle
331 size, ion-exchange capacity, etc.), in a previous study reported by our group a series of
332 polymeric SCX sorbents were synthesized by precipitation polymerization and non-
333 aqueous dispersion polymerization [11]. The best performing sorbent in that study was
334 a material prepared by non-aqueous dispersion polymerization, which had a specific
335 surface area of 1020 m²/g and a sulfonic acid content of 0.6 mmol/g. Although this
336 material did not have a core-shell format, the material performed well; for the SPE of
337 several basic compounds (including ATE, TRI, MTO and PRO) from 50 mL of ultrapure
338 water, with 5 mL of MeOH as washing step, the recoveries were higher than 70%.
339 However, it was necessary to use 3x5 mL of 5% NH₄OH in MeOH in the elution step,
340 compared to 1x5 mL in the present work. Furthermore, larger sample volumes can be
341 accommodated by the new sorbent (100 mL). It is not unreasonable to suppose that the
342 superior performance of the new sorbent arises, at least in part, because of its core-shell
343 format. In addition, the cartridges packed with the core-shell sorbent worked well in an
344 off-line SPE format – there were no flow-through issues or problems with

345 clogging/blocking of the cartridge – and it will be interesting to evaluate the sorbent in
346 on-line SPE in a future study.

347 3.5. Method validation

348 The optimized method was validated in terms of apparent recovery ($\%R_{app}$) at two
349 concentration levels, matrix effect ($\%ME$), accuracy, detection and quantification limits,
350 linear range, and precision for the determination of the basic pharmaceuticals in river
351 water, effluent wastewater and influent wastewater samples. Bearing in mind our
352 previous experiences, it was decided to reduce the loading volume to 50 mL for effluent
353 wastewater samples, and to 25 mL for influent wastewater samples. It should be noted
354 that for method validation and sample analysis the determination was carried out through
355 LC-HRMS.

356 The apparent recoveries were determined by dividing the measured concentration of the
357 spiked samples (with the blank concentration subtracted) by the theoretical
358 concentration. The $\%R_{app}$ were obtained by spiking the water samples at two
359 concentration levels: 0.5 and 5 $\mu\text{g/L}$ for river water samples, 1 and 10 $\mu\text{g/L}$ for effluent
360 wastewater samples and 2 and 20 $\mu\text{g/L}$ for influent wastewater samples. Table 1 shows
361 that the $\%R_{app}$ for all compounds were higher than 39%. It can be observed that PRO
362 provided very high recoveries with river water samples (84 and 91%) and that the values
363 decrease significantly when the complexity of the sample is increased (67 and 58% for
364 effluent, 45 and 50% for influent). This trend was not observed for any of the other
365 compounds, moreover the recoveries of ATE, TRI and MTO for influent samples were
366 slightly higher than for effluent samples. This can be explained by the fact that the loading
367 volume for effluent wastewater samples was 50 mL whereas the loading volume for
368 influent wastewater samples was 25 mL. Gilart *et al.* [14] reported recoveries ranging
369 from 39 to 97% for effluent samples and from 24 to 97% for influent samples when
370 determining basic pharmaceuticals using a non-commercial polymeric SCX sorbent.
371 Krizman *et al.* [18] extracted opioids from river water, effluent and influent wastewater

372 samples by applying an Oasis MCX sorbent in the SPE. The recoveries obtained were
373 73 – 109% for river water, 78 – 116% for effluent wastewater and 44 – 95% for influent
374 wastewater samples.

375 The matrix effect was calculated by comparing the concentration obtained upon spiking
376 (0.5 µg/L for river water samples, 1 µg/L for effluent samples and 2 µg/L for influent
377 samples) a non-spiked sample after SPE, subtracting the blank signal from the
378 theoretical concentration. A negative value indicates signal suppression while a positive
379 value indicates signal enhancement. It can be observed in Table 1 that, in most cases,
380 there was signal suppression, and that low matrix effects were observed considering that
381 values in the range of ±20% are considered acceptable. For river water samples, only
382 PRO presented values higher than ±20% (+24%), for effluent samples TRI and VEN had
383 values of -29 and -24%, respectively, and for influent samples VEN and PRO had values
384 of -24 and +25%, respectively. Despite these values being higher than ±20%, they are
385 still quite low. Prosen *et al.* [15] obtained %ME values ranging from -3 to -41% for river
386 water samples, from -46 to +1% for effluent and from -49 to +16% for influent samples
387 when determining drugs of abuse with Oasis MCX; even then, it should be noted that in
388 the case of influent samples, a 1/5 dilution was required to reduce the matrix effect. When
389 using Oasis HLB for the extraction of pharmaceuticals from wastewater, Mostafa *et al.*
390 [19] observed matrix effects higher than ±20% for most of their compounds. When
391 working with sorbents like Oasis HLB, it is possible to retain a wide range of compounds,
392 however it is not possible to introduce an exhaustive washing protocol, and this leads to
393 significantly high matrix effects.

394 Accuracy was assessed by determining four samples at 0.5 µg/L for river water samples,
395 1 µg/L for effluent wastewater samples and 2 µg/L for influent wastewater samples.
396 Relative recovery was determined as the percentage of the mean experimental
397 concentration and the actual spiked concentration. The results show good accuracy with
398 relative recoveries ranging from 92 to 108%.

399 The method detection limit (MDL) and method quantification limit (MQL) were estimated
400 by applying the preconcentration factor and the apparent recoveries into the instrumental
401 limits. More specifically, the instrumental detection limit is defined as the concentration
402 at which the signal-to-noise ratio was higher than 3, with one of the fragments producing
403 a signal exceeding 10^3 . Furthermore, the instrumental quantification limit (MQL) was
404 selected as the lowest point on the calibration curves, ensuring a signal-to-noise ratio of
405 at least 10. Table 2 shows the MDL and MQL values for the selected basic
406 pharmaceuticals; it can be seen that the values are in the low ng/L range, and in some
407 cases are lower than 1 ng/L, demonstrating low detection limits.

408 The precision was evaluated as the repeatability (intra-day precision) and reproducibility
409 between days (inter-day precision) (n=4 in both cases). The precision was excellent (the
410 %RSD values obtained were always lower than 13%).

411 *3.6. Analysis of samples*

412 The validated method was applied to the determination of the five basic pharmaceuticals
413 in four samples of river water, effluent wastewater and influent wastewater. Regarding
414 the low levels of matrix effects observed, it was decided to quantify the compounds
415 through external calibration curves and apply the apparent recoveries calculated in the
416 previous section. To confirm the presence of the compounds, three different parameters
417 were used: the mass error of the protonated ion had to be lower than 5 ppm, the signal
418 of at least one fragment ion had to be higher than 10^3 AU and at the ratio between one
419 fragment ion and the protonated ion had to be within $\pm 40\%$ relative deviation (following
420 the regulations listed in 2021/808/EC [20]).

421 Table 3 shows the natural occurrence of the analytes in the matrices selected and the
422 uncertainty. River water was the matrix where the lowest occurrence was found, and TRI
423 was the compound found at the highest concentration (398 ng/L). It can be highlighted
424 that all of the compounds were detected in all four samples, except for ATE, MTO and

425 TRI which were not detected in one of the samples. In several samples, the presence of
426 the compounds could not be confirmed because the ratios between the fragment ions
427 and the protonated ions did not meet the aforementioned requirements. The
428 concentrations of ATE, MTO, PRO and TRI were slightly higher than the concentrations
429 reported by Nadal *et al.* [21]. In that study, TRI was not quantified in any sample,
430 meanwhile ATE, PRO and MTO were not found in concentrations above 45 ng/L. Lima
431 *et al.* [22] also found lower concentrations of VEN in river water samples from Portugal,
432 where VEN was not detected (LOD = 24 ng/L). The occurrence of VEN and MTO found
433 by Egli *et al.* [23] in river water samples from Germany was similar to the data in the
434 present study, ranging from 24 to 154 ng/L for VEN and from MQL to 284 ng/L for MTO.

435 Effluent wastewater samples showed higher concentrations than river water samples,
436 thus it was possible to quantify all five analytes in all four samples. It ought to be
437 highlighted that one of the samples presented a concentration higher than 3,500 ng/L for
438 all compounds, reaching levels higher than 6,500 ng/L for TRI and MTO. Meanwhile, the
439 other samples did not present concentrations higher than 1,500 ng/L. Salas *et al.* [24]
440 also determined ATE, TRI, MTO and PRO in effluent wastewater samples from
441 Tarragona; similar concentrations were reported for ATE (1,037 – 2,551 ng/L), but lower
442 concentrations were reported for the other compounds (ranging from 80 to 469 ng/L).
443 ATE, VEN and PRO were also determined by Gómez-Canela *et al.* [25] in effluent
444 wastewater samples from Barcelona. The concentrations of ATE were similar (MQL –
445 1510 ng/L), although PRO and VEN were determined at lower concentrations (<179 ng/L
446 for PRO and 104 – 820 ng/L for VEN).

447 Influent samples presented the highest occurrences of the analytes, reaching levels
448 higher than 5,000 ng/L for TRI, MTO and VEN. On the other hand, one of the samples
449 presented concentrations for all the compounds lower than 400 ng/L. The occurrences
450 found agree with data reported by Gilart *et al.* [14] when determining ATE, TRI and MTO
451 in similar samples with concentrations ranging from 116 to 3,293 ng/L for these three

452 compounds. Moreover, the occurrences reported by Vergeynst *et al.* [26] for TRI and
453 VEN in influent samples from Belgium were close to the lower limits of the present study,
454 reporting concentrations from 158 to 228 ng/L for TRI and from 119 to 480 ng/L for VEN.
455 The concentrations found by Li *et al.* [27] in samples from Scotland were in the range
456 from 155 to 2,100 ng/L for TRI, showing similar levels to the present study, however PRO
457 was one of the target compounds and was not detected.

458 **4. Conclusions**

459 In this study, hypercrosslinked core-shell polymer microspheres with SCX character
460 have been designed, prepared and applied successfully to the SPE of basic
461 pharmaceuticals in environmental water samples. Loading the samples at pH 3
462 enhanced the retention of the analytes through SCX interactions. The implementation of
463 a clean-up step in the SPE protocol suppressed the matrix effects, even when very
464 complex matrixes, such as influent wastewater samples, were used. Normally, core-shell
465 materials are applied as stationary phases in LC, but the present work shows that they
466 are promising materials for exploitation in SPE too.

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474

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590

591 **Figure caption**

592 **Figure 1.** Synthetic procedure followed to prepare the core-shell polymer microspheres.

593 **Figure 2.** SEM images of core polymer microspheres (left) and hypercrosslinked core-shell
594 polymer microspheres with SCX character (right).

595 **Figure 3.** SPE recoveries when 10 mL samples were loaded at pH 3 and pH 5 without the
596 inclusion of a washing step.

597 **Figure 4.** SPE recoveries when 10 mL samples were loaded at pH 3 with the inclusion of 1 mL
598 and 5 mL of MeOH as washing step.

599

600 **Tables**

601

602 **Table 1.** Apparent recoveries at two concentration levels and matrix effects. Concentration
 603 values are reported in section 3.4.

	River water			Effluent wastewater			Influent wastewater		
	%R _{app} high	%R _{app} low	%ME	%R _{app} high	%R _{app} low	%ME	%R _{app} high	%R _{app} low	%ME
ATE	58	55	-2	48	46	-17	63	69	-20
TRI	56	54	-18	39	45	-29	56	56	-19
MTO	65	58	+7	51	54	-18	62	56	-18
VEN	57	44	+1	61	69	-24	42	47	-24
PRO	84	91	+24	67	58	+20	45	50	+25

604

605

606 **Table 2.** Method detection and method quantification limits.

	River water		Effluent wastewater		Influent wastewater	
	MDL (ng/L)	MQL (ng/L)	MDL (ng/L)	MQL (ng/L)	MDL (ng/L)	MQL (ng/L)
ATE	0.2	1	1	3	2	6
TRI	0.1	0.5	3	5	5	10
MTO	0.1	0.5	2	4	4	10
VEN	0.3	1	2	4	3	8
PRO	0.1	0.3	1	3	3	8

607

608 **Table 3.** Range of concentrations and uncertainties (ng/L) obtained after the analysis of river
 609 water, effluent and influent wastewater samples.

	River water	Effluent wastewater	Influent wastewater
ATE	<MDL – 178 ± 19	1090 ± 190 – 5453 ± 640	332 ± 62 – 4030 ± 490
TRI	<MDL – 279 ± 33	282 ± 32 – 6730 ± 800	257 ± 32 – 8560 ± 710
MTO	<MDL – 165 ± 11	65 ± 9 – 6661 ± 770	272 ± 32 – 8000 ± 990
VEN	<MQL – 320 ± 34	357 ± 42 – 4530 ± 550	387 ± 43 – 7370 ± 890
PRO	<MQL – 268 ± 33	68 ± 8 – 3760 ± 320	139 ± 16 – 4280 ± 492

613