

Orthogonal Pipelines for Lipid Nanoparticle Evaluation

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Background

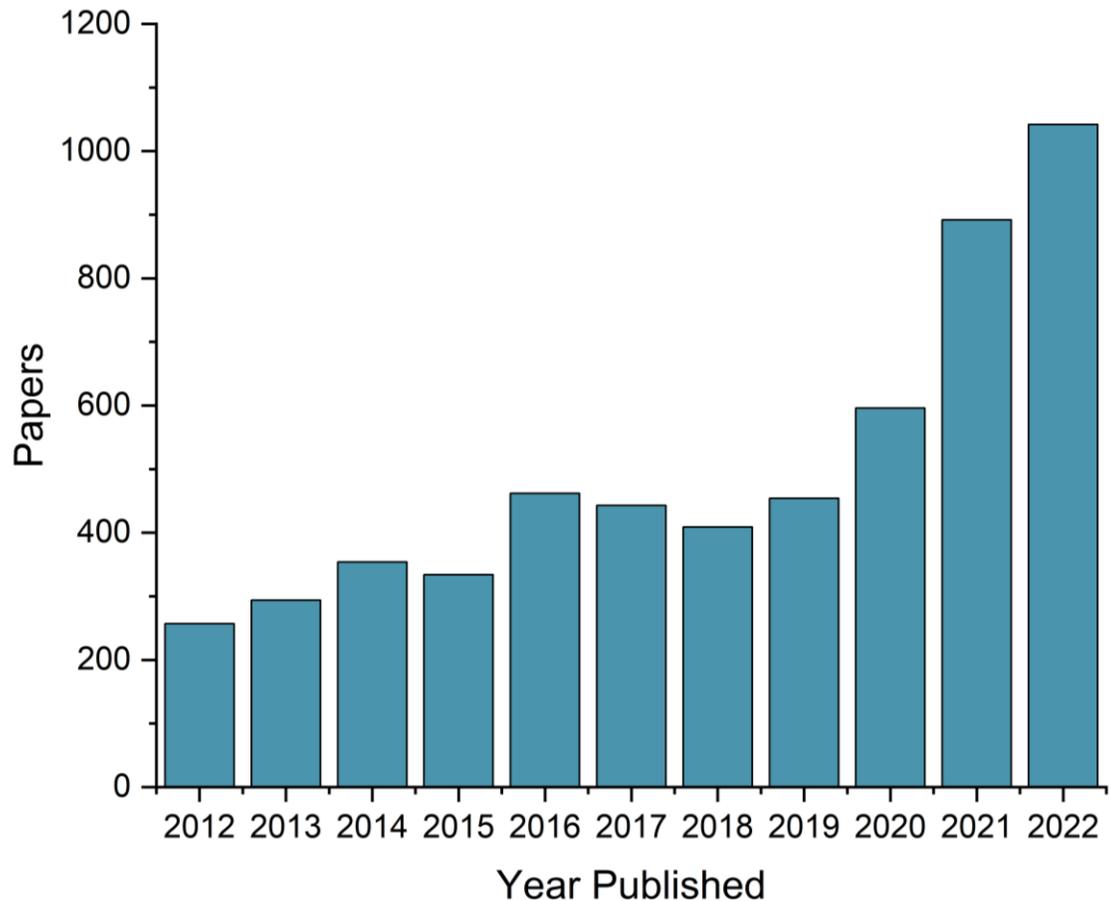


Fig.1 – “Lipid nanoparticle” search into PubMed.

- Ribonucleic acid (RNA) drugs encapsulated in lipid nanoparticles pose promising candidates for gene therapy in treatment resistant conditions and rare diseases.
- Clinical trials have shown gaps within our understanding of lipid nanoparticle design, associated critical quality attributes and their *in-vitro/in-vivo* biological performance.
- High resolution analytical techniques are required to correlate design, characteristic and performance to overcome nanomedicine translational barriers.

Background



Fig.2 – *Nanomed characterisation bodies.*

- Challenges faced by LNP candidates include, stability, supply chain, storage conditions variation in raw materials, case-by-case basis.
- To overcome this FDA-NCL and EUNCL has published guidance and recommendations on the characterisation of nanomedicines. Material reference standards remain in the development pipeline.
- More than one analytical technique required to measure associated physiochemical attributes of LNPs and nanomed with one measurement using orthogonal high-resolution technique.

Background

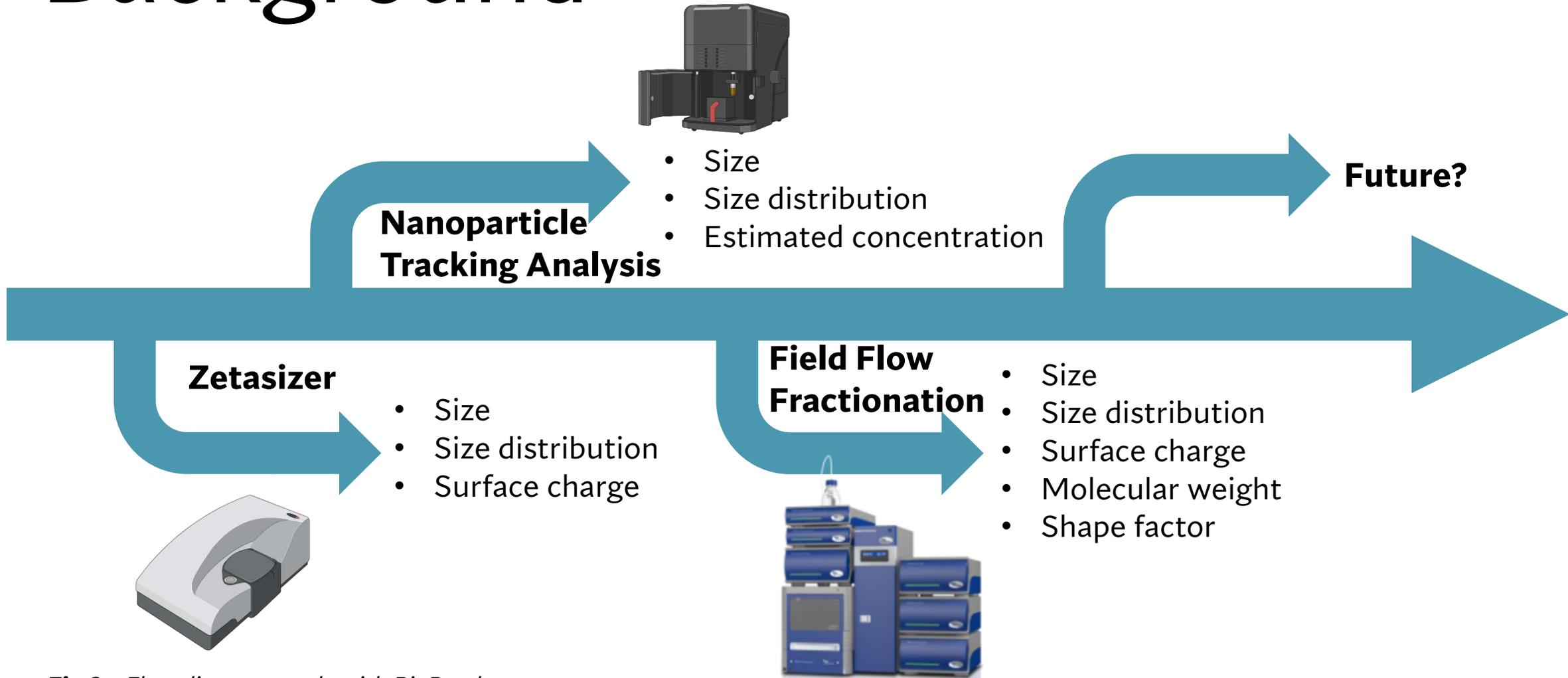


Fig.3 – Flow diagram made with BioRender.

Increasing Technique Resolution 
Decreased Adoption in Routine Analysis 

Aims & Objectives

- **Aim**

- To develop high resolution orthogonal analytical pipelines for the evaluation of prototype lipid nanoparticle formulations.

- **Objectives**

- Design, manufacture, and screen prototype LNP critical quality attributes.
- Develop high resolution analytical methods to evaluate LNPs beyond the scope of routine techniques.
- Cross-validate results obtained with orthogonal high resolution analytical techniques.

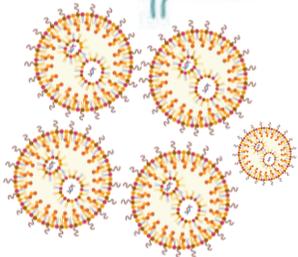
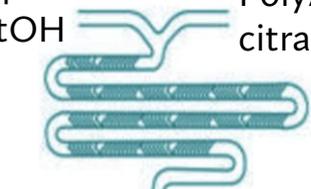
Methodology

Microfluidic Manufacture

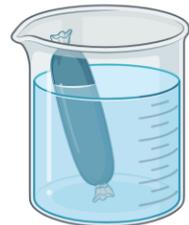


Lipid mix in EtOH

PolyA drug in citrate buffer



Purify

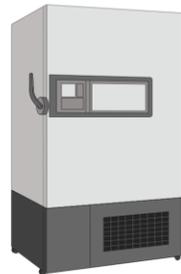


(PBS, 24 hr at RT)

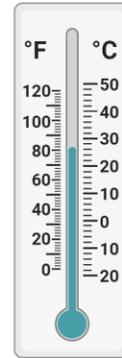
Aliquot



Freeze/thaw LNP stress



(-80 °C to RT)



Analyse

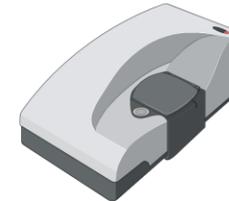


Fig.4 – Flow diagram of RNA-LNP manufacture, dialysis and analysis. Made with BioRender.

Results – LNP Screening (DLS)

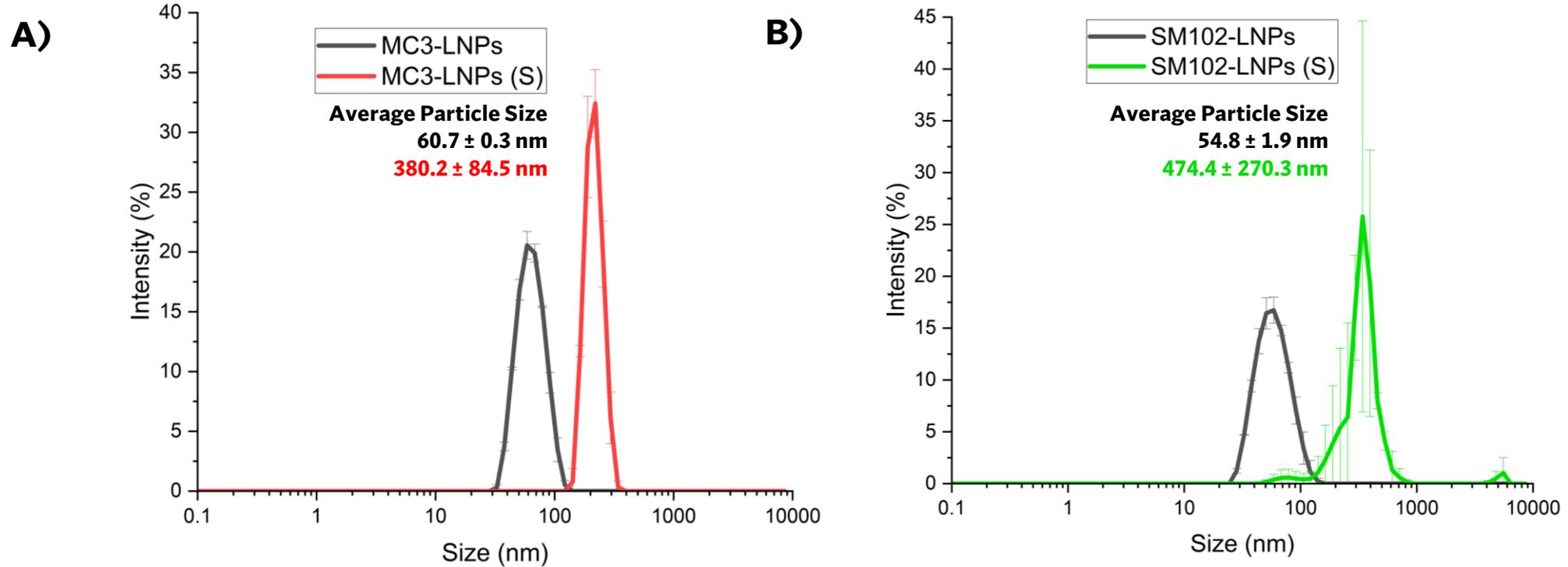


Fig.5 – DLS results of **A)** MC3-LNPs post-formulation and stressing. **B)** SM102-LNPs post formulation and stressing, (mean \pm SD, n=2).

Results – LNP Screening (DLS)

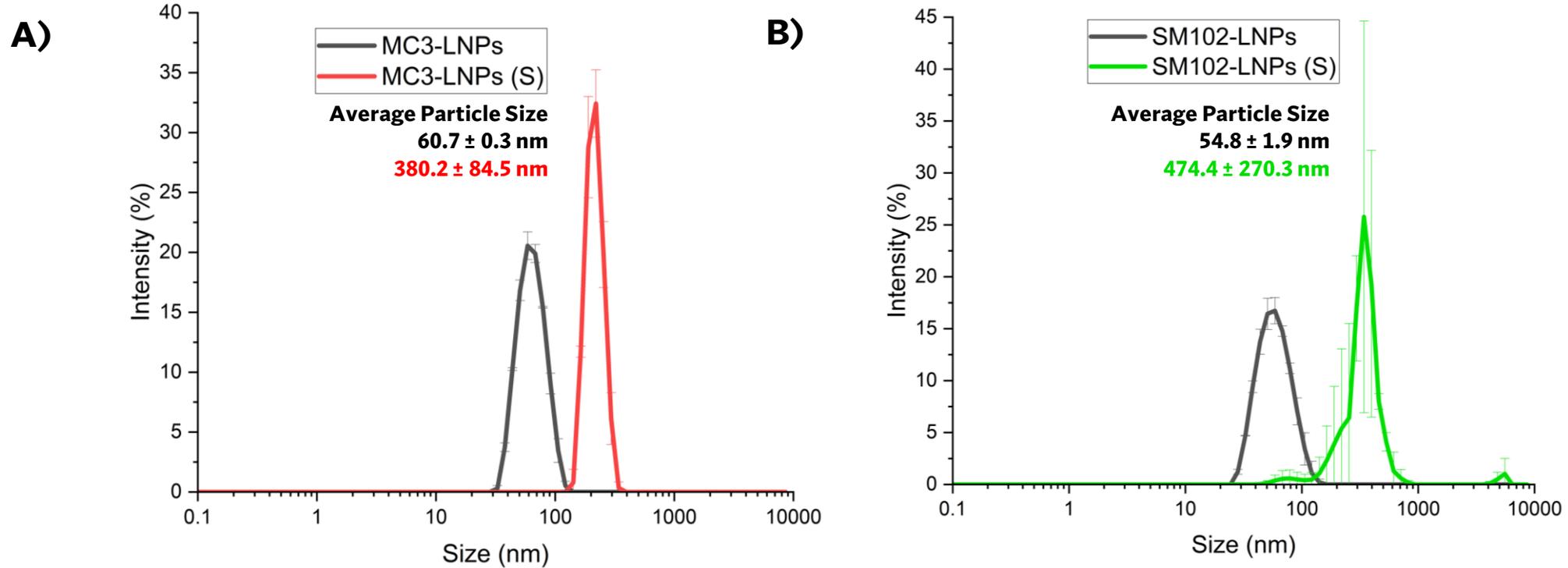


Fig.5 – DLS results of **A)** MC3-LNPs post-formulation and stressing. **B)** SM102-LNPs post formulation and stressing, (mean ± SD, n=2).

Table 1 – LNP formulation zetasizer and RiboGreen™ assay results, (mean ± SD, n=2).

	Zetasizer		RiboGreen™	
LNP CQA	PDI	ZP (mV)	Loading (%)	Recovery (%)
MC3-LNP	0.059 ± 0.02	-3.34 ± 0.86	96.4 ± 1.29	81.7 ± 4.5
MC3-LNP (S)	0.444 ± 0.07	-8.28 ± 1.82	62.9 ± 0.04	79.6 ± 1.5
SM102-LNP	0.109 ± 0.03	-4.53 ± 0.87	98.4 ± 0.37	95.2 ± 2.1
SM102-LNP (S)	0.443 ± 0.14	-2.89 ± 0.56	77.0 ± 12.2	88.3 ± 1.2

DLS indicates stability but insufficient detail to distinguish aggregation induced sub-population formation.

Results – LNP Screening (NTA)

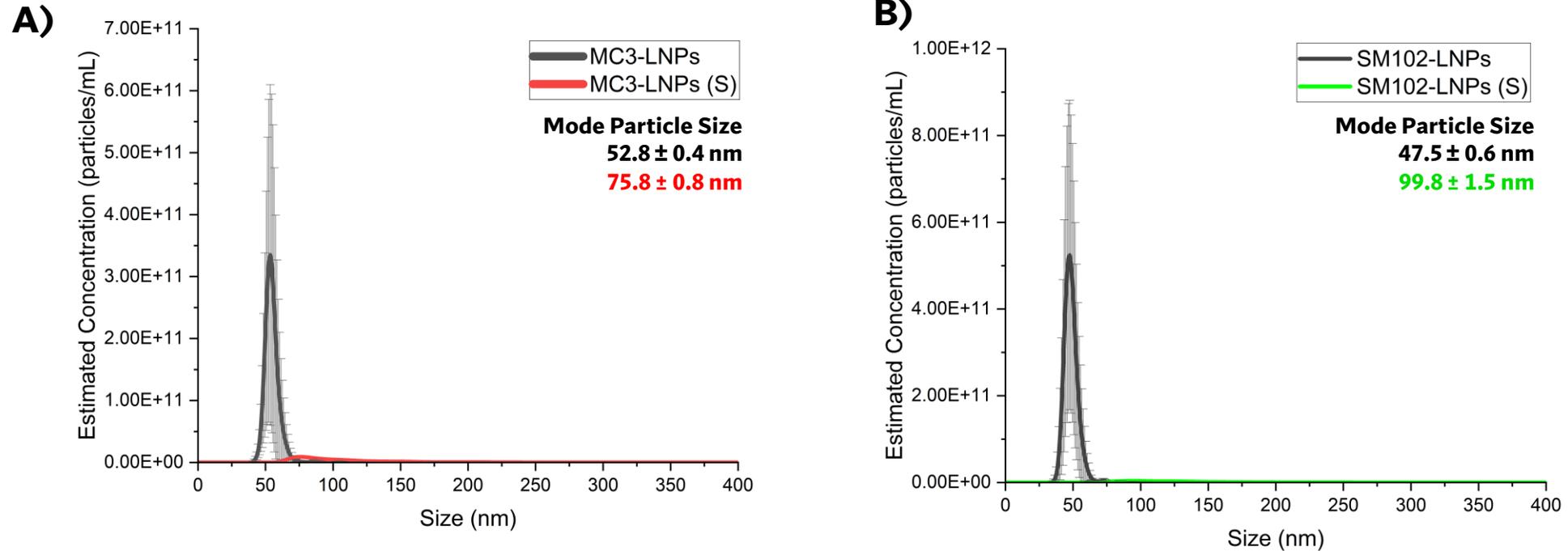


Fig.6 – NTA results of **A)** MC3-LNPs post-formulation and stressing. **B)** SM102-LNPs post formulation and stressing, (mean ± SD, n=2).

Results – LNP Screening (NTA)

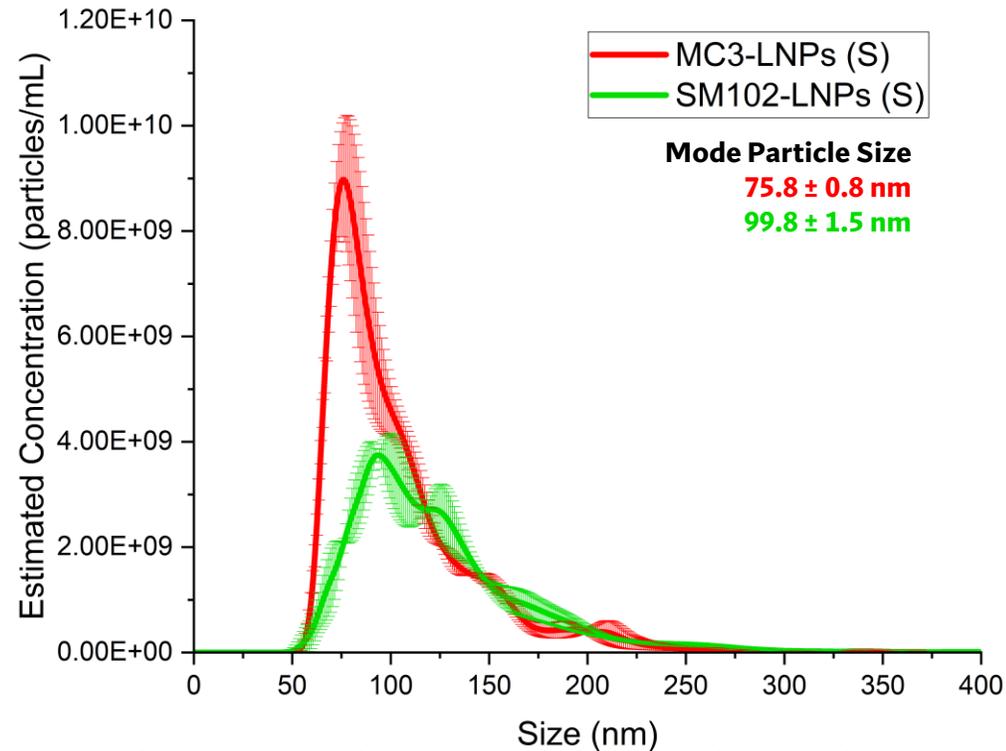


Fig.6 – Focussed NTA results of MC3-LNPs and SM102-LNPs post freeze/thaw cycling, (mean ± SD, n=2).

Table 2 – LNP formulation NTA and RiboGreen™ assay results, (mean ± SD, n=2).

LNP CQA	NTA		RiboGreen™	
	Mean Size (nm)	Span	Loading (%)	Recovery (%)
MC3-LNP	55.1 ± 0.8	0.22 ± 0.01	96.4 ± 1.29	81.7 ± 4.5
MC3-LNP (S)	104.2 ± 2.9	0.92 ± 0.03	62.9 ± 0.04	79.6 ± 1.5
SM102-LNP	49.6 ± 0.7	0.25 ± 0.02	98.4 ± 0.37	95.2 ± 2.1
SM102-LNP (S)	123.2 ± 5.0	0.90 ± 0.02	77.0 ± 12.2	88.3 ± 1.2

NTA indicates stability and distinguishes aggregation induced sub-population formation.

Results – FI-AF4-MALS Method

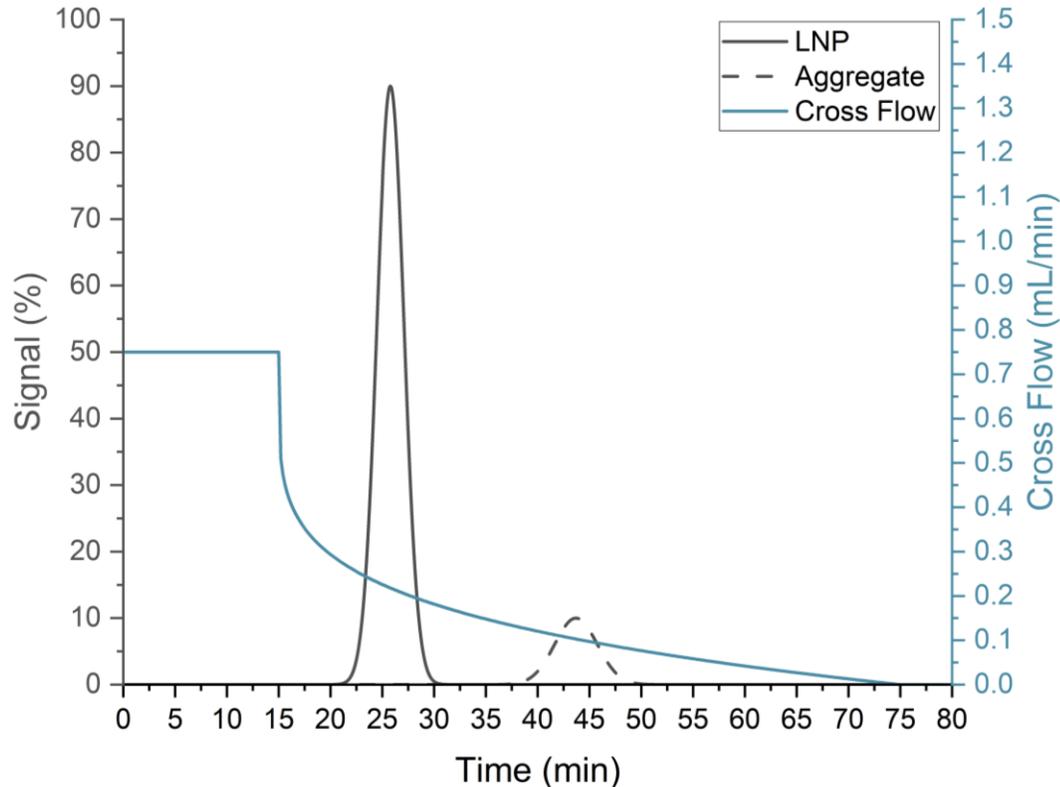


Fig.7 – Simulated method of Frit Inlet AF4-MALS separation and detection using 60 nm LNPs and 150 nm aggregates.

Table.3 – Method parameters of Frit Inlet AF4-MALS.

Frit Inlet AF4-MALS Method Parameters						
LNP Conc (mg/mL)	Membrane	Spacer (µm)	Eluent	Detector Flow (mL/min)	Injection Flow (mL/min)	Delay Time (min)
1.25	Amph RC (10 kDa MWCO)	350	PBS pH 7.4	0.3	0.2	2

Modelling method can simulate and predict separation profiles of LNP colloidal systems.

Frit Inlet AF4 method used with hyphenated inline MALS detector.

Results – FI-AF4-MALS MC3-LNPs

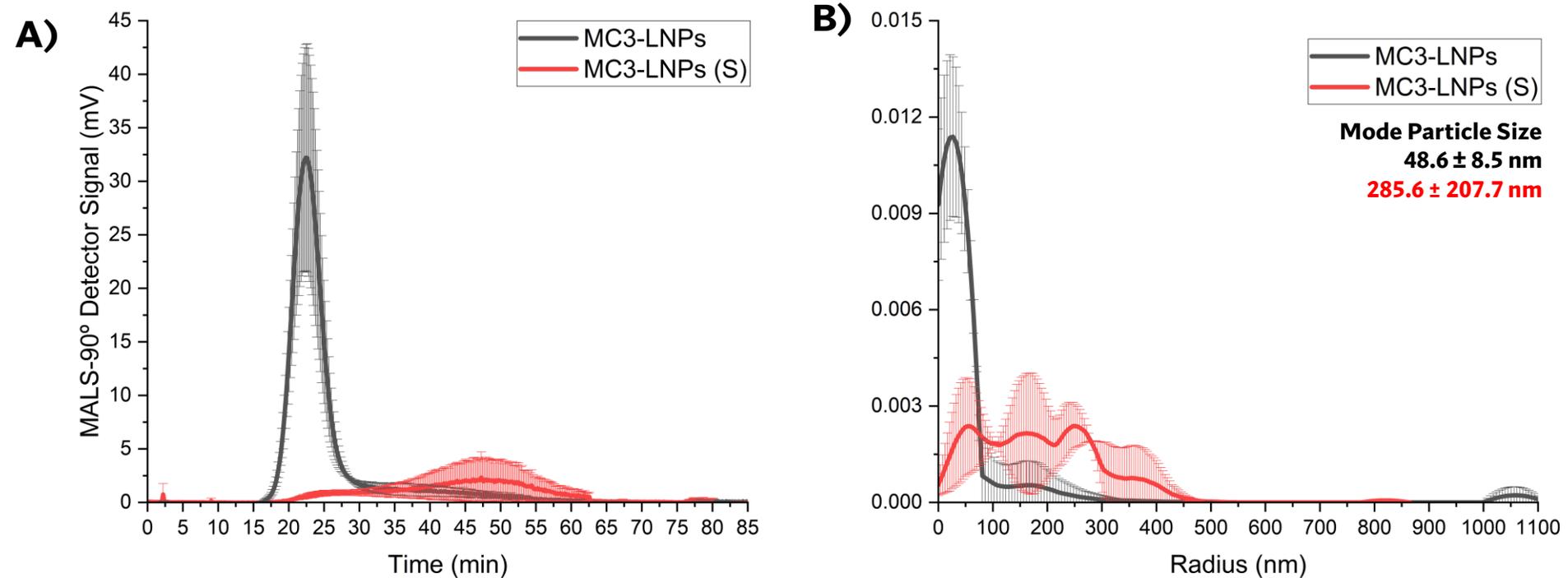


Fig.8 - MC3-LNP FFF analysis. **A)** Elution profiles of LNPs, and **B)** Cumulative size distributions of prototype LNP formulations, (mean ± SD, n=2).

Post-formulation sample elution profile indicates monodisperse sample population with sharp narrow peak, whereas stressed MC3-LNP profile signifies aggregation. Membrane retention time increases by ~ 20 mins on MC3-LNP aggregation.

Results – FI-AF4-MALS SM102-LNPs

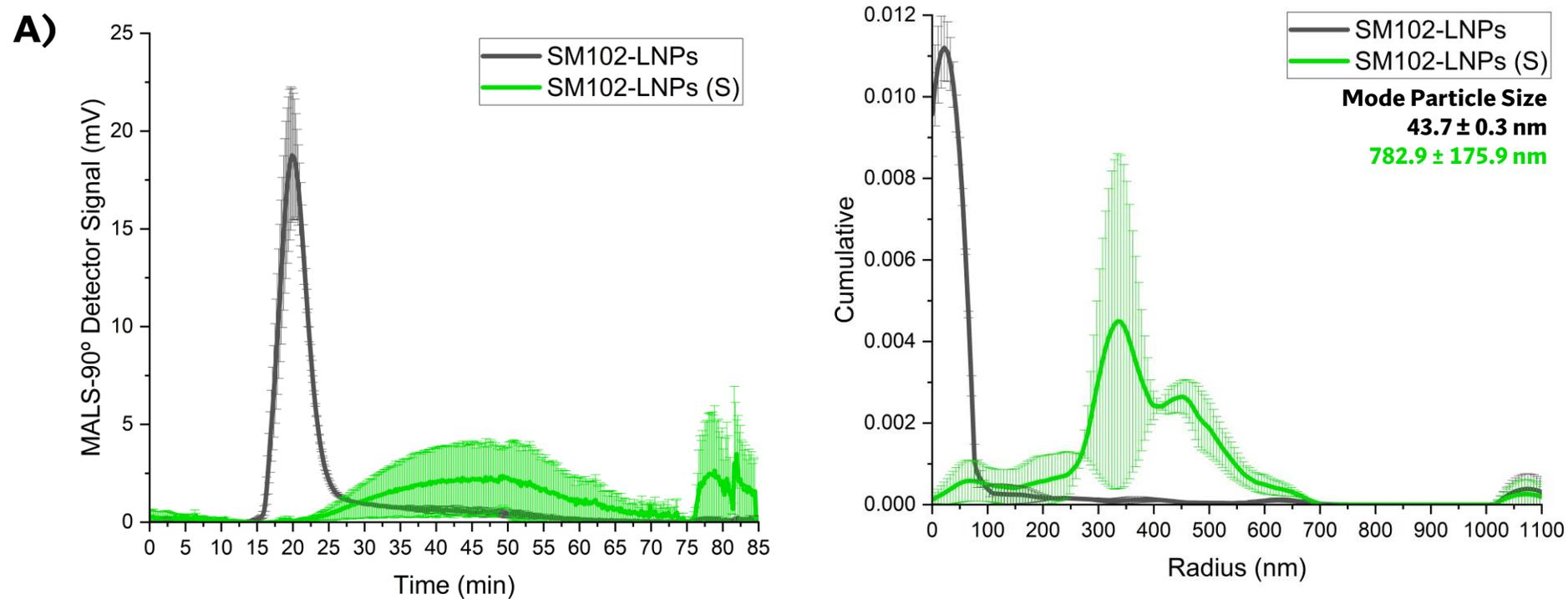


Fig.9 – SM102-LNP FFF analysis. **A)** Elution profiles of LNPs, and **B)** Cumulative size distributions of prototype LNP formulations, (mean ± SD, n=2).

Post-formulation sample elution profile indicates monodisperse sample population with sharp narrow peak, whereas stressed SM102-LNP profile signifies aggregation. Membrane retention time increases by ~ 25 mins on SM102-LNP aggregation.

Results – Method Validation

NTA and FI-AF4-MALS

Table.4 – Comparison of NTA and FFF results.

	NTA	FI-AF4-MALS
LNP CQA	Mode Size (nm)	
MC3-LNPs	52.8 ± 0.4	48.6 ± 8.5
MC3-LNPs (S)	75.8 ± 0.8	285.6 ± 207.7
SM102-LNPs	47.5 ± 0.6	43.7 ± 0.3
SM102-LNPs (S)	99.8 ± 1.5	782.9 ± 175.9

Post formulation prototype LNPs produce similar mode size values between techniques.

Stressed samples show high variation between techniques.

More optimisation required for cross-validation of orthogonal high-res techniques.

Conclusions

Manufacture

Manufactured biorelevant LNP formulations for stressing and analysis.

Method Development

Analytical Pipelines have been developed for low- and high-resolution characterization of LNPs.

Validation

FFF and NTA data produce similar LNP sizes values. More method optimization needed for cross-validation.

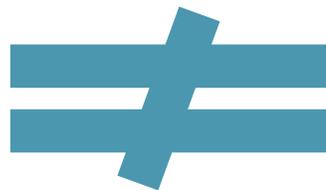
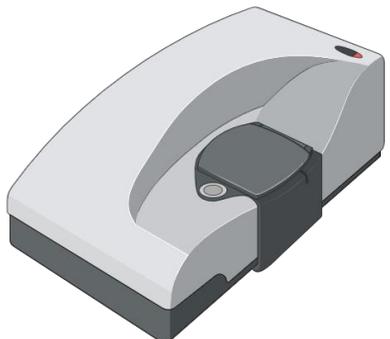


Fig.10 – Made with BioRender.

Conclusions

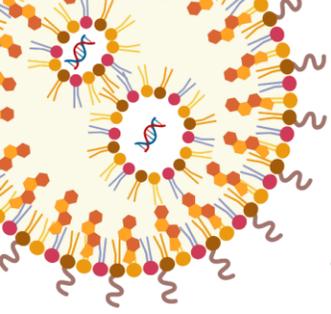
Future looks bright for the LNP nanomedicine field!

Correlations needed for future harmonization of LNP development.. Begins with statistical modelling

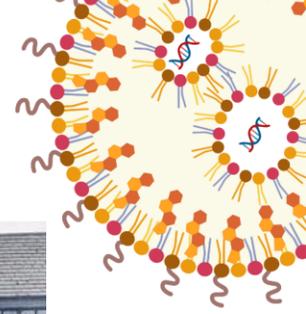
New models of developed technologies

Hyphenated technologies

New technologies



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