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1 **Title Page**

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3 **Factors influencing the selection of a procurement route for UK**  
4 **offsite housebuilding**

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# 20 **Factors influencing the selection of a procurement route for UK** 21 **offsite housebuilding**

## 23 **Abstract**

24 While there is a plethora of research into the perceived benefits of offsite  
25 construction systems and the barriers towards their adoption, there has been very  
26 little discussion of the procurement route selection factors for offsite residential  
27 projects in the UK Midlands region. This study sought to identify the factors which  
28 influence the selection of a procurement method for offsite housebuilding projects in  
29 the Midlands. The aim of the paper was to identify the critical factors influencing the  
30 procurement selection for offsite housebuilding developments through a survey of  
31 157 construction professionals and housing developers using the Relative  
32 Importance Index as a basis for analysis. A comparison between the most highly  
33 ranked factors for offsite manufacturing and those presented in the literature  
34 indicate that practitioners' perceptions are largely aligned with those of traditional  
35 construction processes. The higher constructability of design and environmental  
36 sustainability have been shown to have a greater influence on the selection of the  
37 most appropriate procurement route for offsite housebuilding as compared to those  
38 applicable to traditional construction. The research findings can also help  
39 practitioners to develop a wider and deeper perspective of the criteria for selecting  
40 the appropriate procurement method for offsite residential projects at a regional  
41 level.

## 44 **INTRODUCTION**

46 The Construction 2025 Report (HM Government, 2013) advocates a wider offsite  
47 manufacturing strategy. The Farmer Review's (Farmer, 2016) recommendations  
48 included that the housing sector should be used a scalable pilot programme using  
49 industry, clients and government collaboration to change commissioning trends from  
50 traditional to pre-manufactured approaches and the Government should act to  
51 provide stimulus to innovation in the housing sector by promoting the use of pre-  
52 manufactured solutions through policy measures. There is therefore shared  
53 government and industry aspiration for implementation of an off-site manufacturing  
54 (OSM) strategy, in particular, in the housing sector. According to O'Neill and Organ  
55 (2016) and Nadim and Goulding (2010) MMC intends to improve predictability,  
56 business efficiency, environmental performance, quality, and sustainability. However,  
57 Nadim and Goulding (2010) also suggest adopting offsite manufacturing is  
58 challenging and an intricate understanding of the industry's perception of its  
59 characteristics is required. The first systematic attempt to raise MMC's profile was  
60 the Buildoffsite Property Assurance Scheme (BOPAS), launched in 2013 a database  
61 was set up providing details of housing units by scheme with the aim of addressing  
62 confidence issues with MMC (RICS, 2018).

68 Recently, the UK government has introduced the Home Build Fund, a £3bn fund set  
69 up to assist SME developers in increasing use of offsite manufacturing, and the  
70 Accelerated Construction Scheme, which encourages developers to use time-saving  
71 construction methods. In the latest UK Government budget, it was announced offsite  
72 manufacturing would be promoted through government purchasing powers and a  
73 presumption offsite manufacturing would be adopted where it represented best value  
74 (MacFarlane, 2020).

75

76 Small (2020) identifies the primary procurement methods as traditional, design and  
77 build, construction management and integrated project delivery. The NBS (2018)  
78 report records that traditional procurement remains the most common method with  
79 46% of professionals rating it as their most used method followed by design and  
80 build with 41% usage. The results of 30 interviews with housing industry construction  
81 professionals, particularly members of Buildoffsite organisations, indicated that a  
82 regulatory key constraint was “*No legal framework available to support OSM*”  
83 (Elnaas et al., 2014, p.54).

84

85 Buildoffsite is an industry-wide campaigning organisation that promotes greater  
86 uptake of offsite techniques by UK construction. Agapiou (2019) advises that Joint  
87 Contracts Tribunal (JCT) contracts may not be appropriate for OSM projects.  
88 Instead, he suggests a pre-construction phase contract between contractor and  
89 OSM, such as JCT’s pre-contract services agreement, which could ameliorate  
90 design interface issues which may occur between manufacture and installation of the  
91 modules on site.

92

93 The NBS report (2018) records the most frequently used contracts as JCT (62%);  
94 NEC (14%); bespoke (5%) and FIDIC (4%). Small (2020, p.392) argues that  
95 “*Implementation of alternative forms of project delivery will also require a ‘sponsor’ or*  
96 *‘change-agent’ to drive/advise potential owners to employ alternative contract forms.*”  
97 He identifies legal frameworks as an inhibitor of the implementation of OSM.

98 The Construction Leadership Council (2017) position paper aims to develop a  
99 compelling proposition for housing clients to increase demand for smart construction  
100 and provide volume surety to enable greater investment in industrialisation. This  
101 paper calls for (p.x) “*revised procurement guidance and model forms of contract,*  
102 *with appropriate measures to manage risk investment and reward collaboratively and*  
103 *transparently.*”

104 Trowers and Hamlins (2018) argue that offsite construction technology requires  
105 forms of contract that underpin long-term strategic co-operative relationships, which  
106 should address the ‘factory to finished building’ model. They suggest this is not  
107 addressed by industry-standard forms such as JCT contracts, but alliancing  
108 contracts such as the Association of Consulting Architects (ACA) Project Partnering  
109 Contract PPC2000 and Framework Alliance Contract (FAC)-1 may offer solutions.

110

111 There is no dearth of academic research into the perceived benefits of offsite  
112 manufacture (OSM) in construction, and the barriers to its implementation in the  
113 housebuilding sector (Arif *et al*, 2017; Arif and Egbu 2010; Jaillon and Poon 2010;  
114 Taylor 2009; Pan *et al* 2004; Pasquire and Gibb 2002).

115 Despite the proven benefits associated with offsite manufacturing, it is clear that the  
116 advantages are challenged by a number of procurement issues and contractual  
117 issues that create legal uncertainty. These challenges are barriers for a widespread  
118 adoption of offsite manufacturing and for realizing the full potential of modern  
119 methods of construction within the house-building sector (Agapiou, 2019).

120

121 Most house building projects are procured using a standard form of procurement  
122 developed to accommodate traditional construction. It would be ill-advised to use an  
123 inappropriate form of procurement without a better understanding of how they could  
124 be which specific 'offsite' issues can be satisfactorily addressed. While there is a  
125 plethora of research into the perceived benefits of offsite house building technology  
126 and the barriers to its implementation in the house-building sector (Okunlola 2012;  
127 Arif and Egbu, 2010; Jaillon & Poon, 2010; Taylor, 2009; Pan et al., 2004; Pasquire  
128 & Gibb, 2002), there is a gap in the corpus of the relevant literature concerning the  
129 influence of procurement processes on the success or otherwise of offsite  
130 construction practices in the housebuilding sector in the UK and elsewhere.

131

132 To establish the most effective procurement strategies, it is be useful to evaluate the  
133 influence of the most critical actors on the selection of procurement methods for  
134 offsite housebuilding developments within the Midlands Region, drawing on the  
135 views of construction professionals & SME developers. Bolumole (2017) have  
136 highlighted the relevance of clients, architects, engineers, quantity surveyors and  
137 contractors in an effort to promote best value-for-money for clients through advising  
138 the adoption of procurement and contractual strategies that best address project  
139 objectives.

140

141 The main factors influencing clients to choose off-site manufacture (Blimas et al,  
142 2006) include the potential to achieve significant reductions in programme time and  
143 improved quality of the end product (Blismas et al, 2006). Contractors are influenced  
144 by the opportunity for increased cash flow and turnover through self-production of  
145 the off-site "products" (Vernikos et al, 2013). Architects and design engineers are  
146 likely to be influenced by the opportunity to improve the quality and performance of  
147 their designs by the use of standardized and detailed off-site "products".

148

149 The research methodology adopted to achieve the aim and objectives is underlined  
150 in the next section.

## 151 **RESEARCH METHODOLOGY**

152 The aims and objectives of this study were accomplished using quantitative  
153 research methods. The objectives of the study were to: (i) to identify and categorise  
154 the most critical factors affecting the selection of procurement method for the  
155 construction context: and (ii) to quantify the relative importance of the key factors  
156 affecting the choice of procurement route and to demonstrate the ranking of factors  
157 and categories according to their importance levels on selection. In the first phase, a  
158 detailed review of the existing literature related factors influencing the selection of  
159 procurement system in construction was carried out using different keywords and  
160 databases. The time frame selected for this systematic review was the past 14 years  
161 (January 2006 - January 2020). Four main data basses including Web of Science,  
162 Scopus, Proquest, and Science direct were used to extract relevant data.

163 The keywords and phrases used in this search were “factors influencing the  
 164 selection of procurement systems”, “decision support system for the selection of  
 165 best procurement system in construction, “selecting an appropriate procurement  
 166 method for the construction process, and the “perspectives of housebuilders on the  
 167 use of offsite modern methods of construction”. The Preferred Reporting Items for  
 168 Systematic Reviews and Meta-Analyses (PRISMA) guidelines were adhered to  
 169 during this systematic review (Moher et al., 2009). Proper inclusion and exclusion  
 170 criteria were adopted to screen the record identified from different databases.

171 The key inclusion criteria for considering a study in this research were i) the study  
 172 should be in the English language, ii) the keywords/phrases selected for this study  
 173 should appear in the keywords or in the abstract of the paper and iv) the paper or  
 174 the study should focus with the application of procurement selection within the  
 175 construction industry. During this systemic review, a total of 69 articles were  
 176 downloaded from the selected data basses. After imposing the screening process  
 177 and removing the duplicate items, a total of 40 items were selected for the final  
 178 review. The majority of the final selected items (15 ~ 35%) were from the Web of  
 179 Science, followed by Scopus (12~ 29%), Science Direct (9 ~18%), and Proquest (4  
 180 ~ 16%). A total of 13 items related to the factors influencing the most appropriate  
 181 procurement for the construction context were identified from this systematic review  
 182 from the existing literature. Table 1 illustrates the factors that influencing the  
 183 selection of procurement method which was collected from the literature review.

184  
 185 **Table 1: Factors that influencing the selection of procurement method**  
 186

Factors	Maizon et al. (2006)	Shiyamini et. al. (2007);	Babatunde et. al. (2010);	Odhigu et. al. (2011);	Rosli et. al. (2006);	Husam & Sedki (2009);	Franco et. al. (2002);	Thomas (2001);	Shafik & Martin (2006);	Abu Hassan Abu Baker (2009)	Eyitope et al. (2012);	Naoum and Egbu (2016)	Sawalhi & Agha (2017);
Project completion within budget	X		X						X			X	X
Speed of construction		X	X						X			X	X
Good quality of construction project	X	X	X			X			X	X		X	X
Price certainty prior to commencement	X	X			X			X	X			X	X
Experienced clients	X	X		X		X	X		X		X	X	X
Client's specific requirements and objectives can implement.													X
Flexibility to change design during both design and construction periods	X	X		X				X	X		X		X
Quick response to clients' new requirements												X	
According to client financial capabilities minimum risk	X	X		X		X						X	X
Allocation of responsibility	X	X		X								X	X
Qualified professional involvement													
Client willingness to take risk				X		X						X	

Payment modality							X	X	X		X		
Technical Complexity of the project	X					X						X	X
Design reliability			X						X			X	
Prefabrication Process										X	X	X	
Material transportation process									X			X	
Project funding Method		X					X	X			X		
Constructability of design				X				X		X		X	X
Site risk factors	X			X									X
Available resources of project													X
Construction Method		X				X		X			X		X
Qualified knowledgeable and experienced contractor		X					X					X	
Minimizes Construction Disputes			X			X						X	
Material distribution									X				
Project size		X					X	X			X	X	
Project site location		X		X			X	X			X	X	
Skilled / unskilled labour availability										X			
Material availability									X			X	
Industrial Action													
Regulatory environment regulating feasibility										X		X	
Government Policies										X	X		
Market forces							X					X	X
Political Considerations										X	X		
Environmental Issues		X								X	X	X	X
Inclement Weather										X			
Price Competition	X	X			X		X	X		X	X	X	X

187

188 For this paper, the selection criteria are based on those identified in previous  
189 research conducted by other authors, as discussed in the above paragraphs. In  
190 order to establish general and comprehensive criteria, a combination of all of the  
191 previous studies can be summarized in the following Table 1. From this Table  
192 showing information from previous studies by researchers between 2006 and 2017,  
193 it can be suggested that the criteria of selection for an appropriate offsite  
194 procurement route could be based on several of the applicable factors. The  
195 literature indicates that, in spite of considerable research into the choice of  
196 appropriate procurement systems for traditional construction projects, no generally  
197 applicable solutions have been found. Nonetheless, researchers have suggested a  
198 number of important criteria to establish a profile of client requirements and  
199 preferences for the procurement method in both traditional and offsite construction.

200 There are several factors that inform the appropriate procurement route, including  
 201 project objectives, constraints (budget, timeframe, exit strategy) and allocation  
 202 of/attitude to risk (environmental, economic, social and sustainability concerns).  
 203 Several studies also identify external factors, flexibility, quality, and performance,  
 204 noting that decisions should be driven by the need to satisfy client and stakeholder  
 205 needs, e.g. price certainty (cost and affordability), time schedule (delivering housing  
 206 according to scheduled time to meet clients' housing demands), complexity of  
 207 design, and numerous other factors. To simplify this research, the groups of factors  
 208 or criteria were categorized and clustered into three elements, client selection  
 209 factors, project selection factors and external selection factors respectively (see  
 210 Table 2).

211  
 212 **Table 2: The selected factors that influence the selection of procurement**  
 213 **method**

214

Internal		External
Client	Project	
Project completion within budget	Technical Complexity of the project	Material availability
	Price certainty on commencement	
Speed of construction	Design reliability	
Good quality of construction project	Prefabrication Process	Industrial Action
Experienced clients	Material transportation process	Regulatory environment regulating feasibility
Client's specific requirements and objectives can implement		Government Policies
Flexibility to change design during both design and construction periods	Project funding Method	Market forces
Quick response to clients' new requirements	Higher constructability of design	Political Considerations
According to client financial capabilities minimum risk	Site risk factors	Environmental Sustainability
Allocation of responsibility	Available resources of project	Inclement Weather
Qualified professional involvement	Construction Method	Price Competition.
Client willingness to take risk	Qualified knowledgeable and experienced contractor	
Payment modality	Minimizes Construction Disputes	
	Material distribution	
	Project size	
	Project site location	
	Skilled / unskilled labour availability	

215

216 It is generally agreed that there is no perfect procurement strategy; rather a strategy  
217 should be based on a sensible policy (Murdoch & Hughes, 2008) and aligned with  
218 the client's requirements and nature of the project (Kirkham, 2007). Several  
219 previous studies have identified number of factors influencing the selection of  
220 procurement system in construction (Sawalhi & Agha, 2017). The selection criteria  
221 for project procurement will influence which procurement system should be used in a  
222 particular project. Rosli et al., (2006) mentioned that it is critical at the outset of the  
223 project to carefully consider all factors when selecting the most appropriate  
224 procurement approach for a construction project. This is because each system has  
225 its own feature and peculiarity that will have effect on the cost, time, and quality of  
226 the project i.e. the project performance. When project client, or consultant and  
227 decision-makers are selecting a procurement system for a project, their previous  
228 experience plays an influential role. This question sought to determine the main  
229 criteria clients use in selecting procurement systems (Shiyamini, 2006). Thomas  
230 (2001) identified nine procurement selection criteria commonly used by Australian  
231 clients: speed, time certainty, price certainty, complexity, flexibility, responsibility,  
232 quality level, risk allocation and price competition. Franco et al., (2002) concluded  
233 that twelve factors affecting the selection of procurement method under four main  
234 headings including: firms' background; past performance capacity to accomplish the  
235 work and project approach. Maizon et al., (2006) identified time, controllable  
236 variation, complexity, quality level, price certainty, competition, responsibility division,  
237 risk avoidance, price completion, government policy and client's familiarity with a  
238 procurement method for the Malaysian context. Shiyamini et al., (2007) focused on  
239 the selection criteria in terms of client requirements, project characteristics, and  
240 external environment, thus ensuring that the selection criteria have been focused on  
241 the macro level.

242  
243 The results of factor analysis revealed nine significant factors from client  
244 requirements which are risk management, time availability and predictability, price  
245 certainty, price competition, accountability, flexibility for changes, quality of works,  
246 responsibility and parties' involvement, and familiarity. Six factors from the project  
247 characteristics which are project cost and funding method, project complexity, project  
248 type, time constrains, degree of flexibility, and payment modality. Five factors from  
249 the external environment which are market completion, economic conditions and the  
250 fiscal policy, technology, socio cultural suitability, and regulatory environment. Abu  
251 Bakar et al., (2009) mentioned that among the most important factors in Aceh  
252 rehabilitation and reconstruction in procurement stage are timing, responsibility, and  
253 quality. Husam and Sedki (2009) identified fifteen criteria that are influential in  
254 determining the most appropriate procurement route, and include: quality level,  
255 speed, flexibility for changes, technology, complexity, time predictability, certainty of  
256 cost, familiarity, responsibility, risk avoidance, accountability, client involvement,  
257 price competition, availability of procurement system in the local market, and legal  
258 issues. Mahon (2011) confirmed that the procurement selection parameter of client  
259 requirement for budget/cost requirements was universally rated as the single most  
260 influential parameter on procurement route selection. This was closely followed by  
261 client requirement for on time completion. Eyitope et al., (2012) identified a list of  
262 thirteen critical criteria classified under four major areas encompassing project  
263 technicality; project business case and financing; project risk management and  
264 public policy requirement.

265

266 Naoum and Egbu's (2016) ranked 20 factors that should be considered when  
267 determining the most appropriate procurement method within the UK construction  
268 industry which included amongst other things such as including: the importance of  
269 speed of construction; certainty on cost; importance of certainty on time; required  
270 quality level; complexity level of the project; need for buildability; need for creativity  
271 and innovation in the design; importance of utilizing the supply chain concept;  
272 facilitating lean construction; importance of sustainability in design and material;  
273 application of value engineering; need for the application of BIM; and need for e-  
274 procurement. Similarly, Sawalhi & Agha (2017) analysis ranked 10 factors that can  
275 affect the selection of procurement method within the Gaza construction industry  
276 which included amongst other things price competition; degree of project complexity;  
277 speed of construction; project type and nature; client's nature and culture; and  
278 client's experience of construction procurement systems.

279  
280 The comprehensive literature review conducted into the relative importance of the  
281 factors influencing the selection of the most appropriate procurement route for  
282 housebuilding projects identified themes and trends from previous research and  
283 informed the present study. The list of 37 factors was selected as a result of a review  
284 of the academic research.

285

### 286 **Survey development**

287

288 A survey was conducted to establish the relative importance of the factors  
289 influencing the selection of the most appropriate procurement route for offsite house-  
290 building projects in the UK Midlands region. For this purpose, a rating scale of 1 to 5  
291 was adopted with 1 representing the lowest level of effect and 5 representing the  
292 highest level of effect. A pilot test was carried out prior to the distribution of the  
293 questionnaire and following completion of validity testing.

294

### 295 **Sample design**

296

297 Purposive Sampling is commonly chosen when conducting quantitative research as  
298 respondents need to have knowledge and experience on the subject area. Offsite  
299 manufacturing is a relatively new construction method and a selected sample of  
300 respondents was thought to be more appropriate than random sampling (Naoum,  
301 2013).

302

### 303 **Population and sample frame**

304

305 The population of this study consists of construction professionals and SME  
306 developers working on a local or regional scale. This population was chosen due to  
307 the role of construction professionals and SME developers play in UK housebuilding  
308 and the effect they can have on the selection of an appropriate procurement route for  
309 offsite manufactured residential developments. The population of this study was  
310 limited to SME developers and larger developers identified as providing significant  
311 infrastructure for the increased uptake of offsite manufacturing such as Laing  
312 O'Rourke, Legal and General, Berkeley Group and Capital and Centric, were not  
313 considered. It was decided to target SME developers, who are most likely to have  
314 experience in OSC, mirroring the approaches of HBF (2004), Pan et al. (2005; 2007)  
315 and NHBC Foundation (2016).

316 To target experienced developing SMEs, organisations featured in the ‘Inside  
317 Housing Top 50 Biggest Builders 2019’ were used as a non-random purposive  
318 sample (Hollander 2019; Naoum 2013). The SMEs identified through the literature  
319 review as experienced or having shown interest in OSC formed the second sample,  
320 a number of which are not present in the Top 50. It is understood that results from  
321 these samples cannot be inferred to all developers, as these samples contain  
322 developers most established in development or offsite construction usage.  
323 Consequently, the perceptions of these organisations may differ from developers  
324 with limited experience in these remits, an area requiring future research.

325  
326 The survey was also distributed to a sample of construction industry professionals  
327 (architects, structural engineers, quantity surveyors and construction project  
328 managers) who had been involved in offsite housing developments in the Midlands.  
329 To establish target participants, employees of the organisations in the sample sets  
330 were identified through online searches. Organisational websites, news articles and  
331 LinkedIn were used to identify job role and valid email addresses for 350  
332 construction industry professional employees. Those with senior or managerial  
333 positions in development, construction, technology, design, innovation, commercial,  
334 property services, sustainability and project management were targeted. Additionally,  
335 network contacts were used to identify the employees of consultancy firms in the  
336 sample populations.

337  
338 It is acknowledged that there was an inherent bias in the process of identifying  
339 recipients for the questionnaire. Assumptions had to be made regarding job titles and  
340 listed experience for LinkedIn profiles to determine whether the employee should be  
341 a targeted recipient, such as whether a project manager was involved in construction  
342 project management.

343  
344 The online search was heavily dependent on the detail of information each  
345 organisation publicly shares. Where information was available on employees and job  
346 roles, this was often provided for a whole team. Therefore, some construction firms  
347 in the sample sets had multiple targeted participants, where such information was  
348 available, the highest being 12, whereas some only had two. A larger number of  
349 targeted employees were also identified for some consultancy practices through  
350 network connections. Consequently, some organisations had greater opportunity to  
351 be represented than others and this bias may be reflected in the results.

352 To alleviate the risk of this bias impacting results, demographic information was  
353 collected to understand the types of participants who completed the questionnaire,  
354 such as the operating regions of the organisation.

355  
356 A comment box was also included in the survey questionnaire to garner  
357 respondents’ views and opinions of their specific experiences of using offsite  
358 manufactured components within residential developments in the Midlands region. It  
359 was made clear, nevertheless, that the respondents were under no obligation to  
360 enter anything in the survey comment box itself.

361 Table 3 presents an overview of the sample of 227 construction professionals  
362 including their years of experience in the offsite context, professional background  
363 fields and the organisations they represent.

364

365  
366

**Table 3: Construction Professional Respondents' profiles**

<b>Respondent Characteristics</b>	<b>Categories</b>	<b>Count</b>
Years of experience in the offsite housebuilding context	0-2 years	120
	3-5 years	80
	6-10 years	27
Professional background	Architect	67
	Structural Engineer	65
	Quantity Surveyor	60
	Construction Manager	35
Organisation	Client	45
	Contractor	89
	Consultant	66
	Construction Management	27

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**Scope**

The research is confined to public and private sector residential construction in the Midlands. Goodier and Gibb (2007) corroborate that the Midlands region faces housing shortages. The House Building Federation (2018) and Homes England (2019) have described the housing shortages in the West Midlands, highlighting the unsustainable housing targets in both urban and rural areas of the region. Coe (2017) underlined the housing crisis by detailing how Wolverhampton has increased its housing provision to address the housing crisis. The paper is also part of a collaborative research project with the University of Wolverhampton which is focusing on the 'procurement and contractual strategies for the offsite residential sector in the Midlands'.

Table 4 presents a breakdown of the sample of SME housebuilding developers, comprising their turnover, volume of homes built in 2019 by category, the scale of the company's developments and the types of offsite manufacturing techniques used for their developments.

396  
397

**Table 4: company information on use of Off-site manufacturing**

<b>Respondent Characteristics</b>	<b>Categories</b>	<b>Count</b>
Company Turnover in 2019	Under £40m	11
	£41m - £60m	20
	£61m - £80m	7
	Over £81m	4
Company Volume of Homes Built in 2019	Residential	30
	Commercial	6
	Industrial	2
	Other	0
Scale of the Company's development	Local	30
	Regional	13
	National	2
	International	0
Types of Offsite Manufacturing Techniques used in developments	Panelised Systems	12
	Volumetric Systems	10
	Site Based	24
	Other	0

398

399 Smart Survey was used for the questionnaire, due to the time advantage of  
400 automated data collection and cost and environmental benefits compared with a  
401 postal survey (Wright, 2005). There was no inherent risk of sampling bias from using  
402 this method, as warned by Bhattacharjee (2012), as the sampled population require  
403 internet access and proficiency to fulfil their job roles. In total, 46 SME developers  
404 and 227 construction professionals participated in the survey.

405 The final combined response rate was 66%. Out of the 180 responses received, in  
406 total 23 were incomplete. A response rate around this figure compares favourably  
407 with similar surveys conducted by Pan et al. (2005; 2007) and Alonso-Zandari and  
408 Hashemi (2017), which set a benchmark response rate between 31% and 36%  
409 (Denscombe, 2010).

410

### 411 **Results and Analysis**

412

413 The Relative Importance Index method (RII) was then used to determine the  
414 construction professionals' and SME developers' assessment of the relative  
415 importance of the main and sub-factors that influence procurement route selection  
416 and to demonstrate the ranking of factors and categories according to their  
417 importance levels on selection. The RII was used to rank the main factor and sub-  
418 factor variables.

419

420

421 The RII is calculated as (Sambasivan & Soon, 2007):

$$RII = \frac{\sum W}{A \times N}$$

422 where:

423 W = the weighting given to each factor by the respondents and ranges from 1  
424 to 5

425 A = the highest weight (i.e. 5 in this case)

426 N = the total number of respondents.

427

428 The author determined the weighted for the two groups based on the ranking (R) of  
429 relative indices (RI). There are five levels that can implied from RI values: high (H)  
430 ( $0.8 \leq RI \leq 1$ ), high-medium (H-M) ( $0.6 \leq RI \leq 0.8$ ), medium (M) ( $0.4 \leq RI \leq 0.6$ ),  
431 medium-low (M-L) ( $0.2 \leq RI \leq 0.4$ ) and low (L) ( $0 \leq RI \leq 0.2$ ).

432

### 433 The factors affecting procurement route selection

434

#### 435 Group one: client-related factors

436

437 The RII value and ranking sub-factors related to the client group are summarised in  
438 Table 5

439

440 **Table 5: Relative Importance Index and ranking for client factors**

441

442

No.	Client Factors	Mean	RII (%)	P-value	Rank
1.	Project completion within budget	4.48	86.87	0.000*	2
2.	Speed of Construction	4.86	87.01	0.000*	1
3.	Good quality of construction project	4.26	84.80	0.000*	3
4.	Experienced clients	3.05	75.41	0.000*	12
5.	Client's specific requirements and objectives can implement.	3.99	85.14	0.000*	4
6	Flexibility to change design during both design and construction periods	3.15	80.06	0.000*	10
7	Quick response to clients' new requirements	3.80	83.38	0.000*	5
8	According to client financial capabilities minimum risk	3.75	82.01.73	0.019*	6
9.	Allocation of responsibility	3.10	78.41	0.000	11
10	Qualified professional involvement	3.68	83.01	0.000*	7

11	Client willingness to take risk	3.43	81.99	0.000	9
12	Payment modality	3.88	82.70	0.000	8
	Average	3.760			

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The results of the ranking analysis indicate that the speed of construction (RII 87.01%, mean = 4.86, P-value = 0.000). and to lesser extent the project completion within budget (RII 86.87%, Mean = 4.48, P-value = 0.000) and the client's specific requirements and objectives can implement. (RII = 85.14, Mean = 4.18, P-value = 0.000) as the most significant factors under the client group. This result aligns with the findings in Shiyamini et al., (2007) as time constrains factor affects strongly on the selection of procurement method. Mortledge et al., (2006) posits that early completion because of time constrains is a critical sub-factor and a procurement method that supports speedy completion may be favoured. The results indicate that client willingness to take risk; flexibility to change design during both design and construction periods; allocation of responsibility; and the experience of the client are least significant factors for the selection of the most appropriate procurement route for offsite housebuilding developments. Nadim and Goulding (2010), Elnass, Gidado and Philip (2014) and Rahman's (2014) research identified inflexibility for design changes as a significant barrier for implementing offsite manufacturing. However, the results suggest early design freeze is not a problem when developing smaller housing developments but becomes more of an issue at a slightly larger scale.

### Group two: project-related factors

**Table 6: Relative Importance Index and ranking for project factors**

No.	Project factors	Mean	RII (%)	P-value	Rank
1.	Technical Complexity of the project	4.175	85.90	0.000*	3
2.	Price certainty on commencement	4.63	86.52	0.000*	2
3.	Design reliability	4.01	84.02	0.000*	5
4.	Prefabrication Process	4.10	84.21	0.000*	4
5.	Material transportation process	4.09	83.41	0.142	8
6	Project funding Method	3.82	82.90	0.000*	11
7	Higher Constructability of design	4.82	87.01	0.000*	1
8	Site risk factors	3.95	83.22	0.000*	9
9	Available resources of project	3.86	83.03	0.000*	10
10	Construction Method	4.00	84.01	0.000*	6
11	Qualified knowledgeable and	3.92	83.92	0.000*	7

	experienced contractor				
12	Minimizes Construction Disputes	3.34	82.00	0.000*	15
13	Material distribution	3.71	82.61	0.000*	12
14	Project size	3.22	79.44	0.000*	16
15	Project site location	3.60	81.40	0.000*	13
16	Skilled / unskilled labour availability	3.55	81.22	0.000*	14

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The results of the rating exercise indicate that higher constructability of design (RII 87.01%, Mean = 4.82, P-value = 0.000), price certainty on commencement (RII = 86.52%; Mean = 4.63, P-value = 0.000) and to lesser extent the technical complexity of the project (RII = 85.90%, Mean = 4.175) as the most significant factors under the project factor grouping. This result is compatible with Shiyamini et al., (2007) and Eytoupe et al., (2012) who agree to a certain extent with this result as they ranked the degree of project complexity factor in the first position from the project characteristics group. The result of Maizon et al., (2006) and Husam & Sedki (2009) are also close to this result as they ranked the project complexity factor in the third position and fifth position respectively in the Malaysian construction industry. Those ranking design reliability as an important factor echo previous research suggesting offsite manufacturing is significantly hampered by differing design standards and a lack of harmonisation, and hence achieving efficiency is more difficult (Offsite Hub, 2018). Similarly, the prefabrication process, construction method qualified knowledgeable and experienced contractor were the very important procurement method selection factors.

### 485 **Group three: external-related factors**

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The RII value and the rank of sub-factors for time are summarised in Table 7 below

**Table 7: Relative Importance Index and ranking for external factor**

No.	External Factors	Mean	RII (%)	P-value	Rank
1	Material availability	4.28	84.33	0.000*	4
2	Industrial action	3.56	79.56	0.002*	8
3	Regulatory environment regulating feasibility	4.19	82.01	0.008*	5
4	Government policies	3.77	79.99	0.097	7
5	Market forces	4.44	87.01	0.015*	3
6	Political considerations	3.99	79.99	0.000*	6

7	Environmental sustainability	4.67	89.65	0.000*	2
8	Inclement weather	3.57	77.06	0.000*	9
9	Price competition	4.90	92.03	0.000*	1

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According to the survey respondents, price competition was ranked the most important factor as it directly affects the selection of a procurement method. This factor was considered as a critical factor by Thomas (2001), who illustrated that this factor should be taken into consideration for Australian clients when they are selecting a procurement method. This result concurs with the findings of Sawalhi and Agha (2017), Gbadebo and Ojo (2012), and Shiyamini et al. (2007), who ranked price competition in first place. On the other hand, Maizon et al., (2006) are relatively far from this result as they ranked the price competition factor in sixth place in the Malaysian construction industry while Husam and Sedki (2009) ranked this factor in the thirteenth position. The respondents ranked the environmental sustainability factor in second position, and this is consistent with the findings of Abu Hassan Abu Bakar (2009), Eyitope et al. (2012) Naoum and Egbu (2016) and Sawalhi and Agha (2017). For residential properties, the main benefits of offsite construction are likely to come through higher build quality, which leads to better airtightness and better standards of insulation.

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### **The relative ranking of procurement selection factors for offsite residential construction**

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Table 8 presents the 10 most highly ranked factors in terms of their influence on the selection of a procurement method for the offsite housebuilding sector as agreed by the respondents on the basis of calculated RII values. RII value was used to calculate a unique value for each factor and known as, "utility factor". Utility factor represents how much each procurement selection factor successfully achieve the respective procurement method.

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**Table 8: Top ranked procurement selection factors for offsite housebuilding**

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<b>Selection factor</b>	<b>RII value (Utility factor)</b>	<b>Ranking</b>
Price competition	4.90	1
Speed of construction	4.86	2
Higher constructability of design	4.82	3
Environmental sustainability	4.67	4
Price certainty on commencement	4.63	5
Market forces	4.44	6
Good quality of construction project	4.26	7
Regulatory environment regulating feasibility	4.19	8

Technical complexity of the project	4.175	9
Prefabrication process	4.100	10

522

523 The section below discusses the findings of the ranking analysis and the degree of  
524 influence the identified critical factors exert on the practitioner's choice of  
525 procurement route as the basis for comparing the differences and similarities  
526 between the factors influencing the selection of the most appropriate procurement  
527 routes for offsite manufacturing and traditional construction processes.

528

529 **DISCUSSION**

530

531 Thirteen items from the literature review were identified as including some method of  
532 ranking of procurement selection factors for traditional construction processes. In  
533 Thomas (2001), Franco et. al. (2002), Maizon et al (2006), Shafik and Martin (2006),  
534 Rosli et. al. (2006), Shiyamini et. al. (2007) participants selected the five critical  
535 procurement selection factors. Husam & Sedki (2009), Abu Hassan Abu Bakar  
536 (2009); Eyitope et al. (2012); and Sawalhi and Agba (2017) ranked factors based on  
537 the frequency at which participants consider the factor to be significant, while  
538 participants in Naoum and Egbu. (2016) ranked drivers on a Likert scale.

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540 **Table 9: Ranking of the frequency with which drivers were included within the**  
541 **top five mostly highly ranked factors in the literature (most frequently = 1).**

542

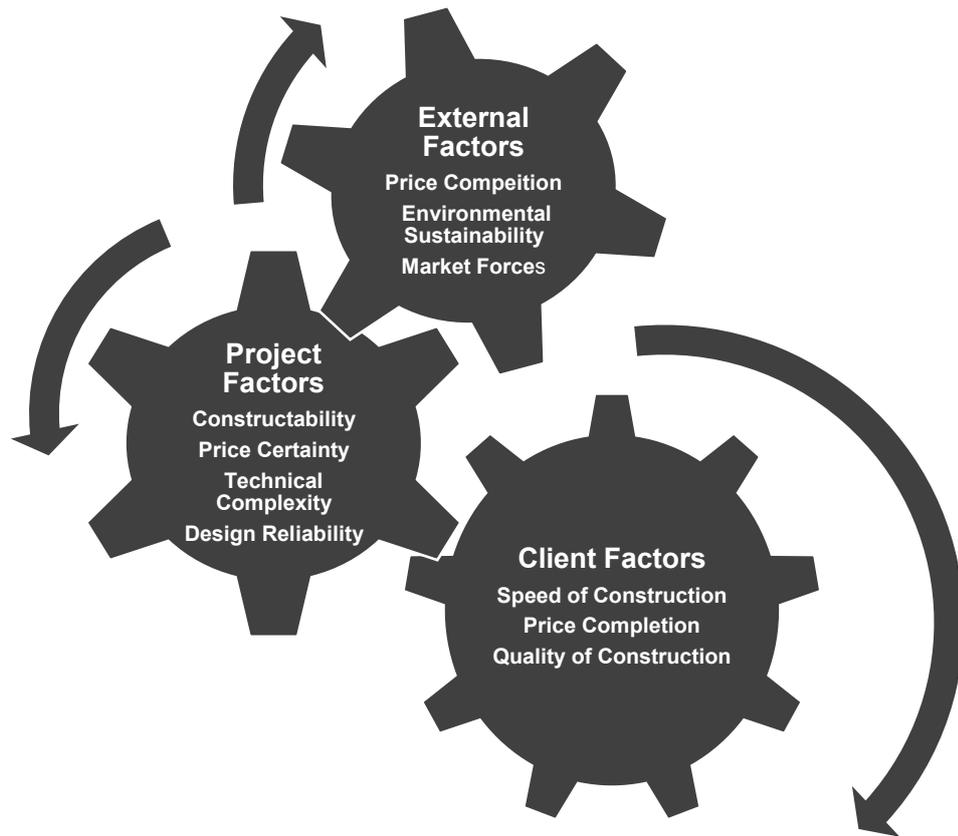
<b>Selection Factor</b>	<b>Ranking</b>	<b>Total times driver is featured as a top five selection factor in the literature</b>
Price competition	1	10
Experience of the client	2	9
Quality of construction	3	8
Price certainty prior to commencement	4	7
Flexibility to change design during both design and construction periods	4	7
According to client financial capabilities minimum risk	5	6

543

544 The top five ranked selection in each piece of literature were recorded. These were  
545 then ranked based on the number of pieces of literature the driver was a perceived  
546 as a top five factor, as shown in Table 9. This does not show the perceived  
547 significance of the selection factor, solely its frequency as being considered within  
548 the top five factors. Noticeably, the top five ranked selection factors from the  
549 literature correspond with those most selected as a top five factors in the primary  
550 data collection, showing a degree of consensus between participants and previous  
551 research.

552

553 Figure 1 presents a graphical illustration of the critical factors affecting the selection  
554 of a procurement method for offsite housebuilding developments



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557 **Figure 1: graphical illustration of the critical factors affecting the selection of a**  
558 **procurement method for offsite housebuilding**

559

560 Notwithstanding the differences in research aims and targeted participants, studies  
561 have focused on practitioners' perceptions of the degree of influence of procurement  
562 selection factors for traditional construction processes. This should be considered  
563 when comparing results. However, there are no major differences in the literature  
564 which can be attributed to the difference in the specific method being researched –  
565 the critical procurement selection factors for these construction methods remain  
566 consistent. All identified research was conducted at this higher level of classification  
567 of the construction method. Research into perceptions of lower-level classifications,  
568 such as volumetric, panelised systems and pre-assembled sub-components should  
569 be conducted to determine the significant factors influencing the selection of the  
570 most appropriate procurement strategy for offsite house-building projects in the  
571 Midlands for each of these methods.

572

573 Pan, Gibb and Dainty (2008) and Nadim and Goulding (2010) identified how factors  
574 contributing to problems with uptake were associated with a resistance to change,  
575 inadequate processes, technical difficulties in methods used, lack of overall strategy,  
576 procurement methods and on-site management. Pan, Gibb and Dainty (2008)  
577 highlighted the risk-averse attitude to offsite manufacturing, with 42% of  
578 housebuilders surveyed planning to maintain current levels of usage.

579  
580

581 Although Goodier and Gibb (2007) suggested the demand for offsite manufacturing  
582 was growing, the stigma surrounding the methods needs to be overcome through  
583 transparent information, especially relating to costs and comparisons with traditional  
584 construction techniques. Furthermore, Rahman (2014) found inflexibility of design  
585 changes and high initial costs were significant barriers and that overcoming cost-  
586 related problems was as crucial for implementing offsite manufacturing, an opinion  
587 shared by Nadim and Goulding (2010) and Elnass, Gidado and Philip (2014),  
588 suggesting the industry does not appear to fully appreciate the long-term appeal of  
589 OSM.

590  
591 As one of the respondents to the survey noted:

592 *'We've found a lot of housing associations and councils are quite enthusiastic about*  
593 *off-site manufacture and utilising it, but the developers and a lot of the construction*  
594 *companies that are so used to traditional build, or what they've been doing for years,*  
595 *they've been a bit more resistant to the change.'*

596 The respondents ranked the speed of construction, the price competition prior to  
597 commencement, project completion within budget and good quality of construction  
598 as important factors for the selection of the most appropriate procurement route for  
599 offsite housebuilding developments, reflecting previous results found regarding time  
600 cost and quality as the most important factors for developers (Elnass, Gidado and  
601 Philip, 2014). Gbadebo and Ojo (2012) emphasised a similar notion in their study,  
602 where the time duration consumed by the pre-contract stage for the procurement  
603 process was a disadvantage to projects of a shorter duration.

604  
605 The results may also reflect the widely held belief that faster construction equates to  
606 increased output, more houses per available plots and faster build programmes.  
607 Offsite manufacturing can provide developers with more options by introducing a  
608 new dynamic into traditional construction methods around resourcing, planning and  
609 environmental sustainability performance (RICS, 2018). Yet, Rahman (2014) and  
610 Pan, Gibb and Dainty (2008) argued that decisions made when choosing offsite  
611 manufacturing over traditional methods are often based on cost rather than value  
612 Indeed, as one survey respondent noted:

613  
614 *'We were getting very good traditional tender rates. Now, if you're building in London,*  
615 *or the southeast, the benefit, cost-wise, it might be fine. Where we were located, we*  
616 *were getting really good cost-per-square-metre for trad, so it was never going to*  
617 *work as modular'.*

618  
619 Efficiency and sustainability do not increase sales values and as most SME  
620 developers look to maximise profits, time, cost and quality are more precious. If  
621 traditional methods allow developers to generate profit and meet building  
622 regulations, there is no need to change, suggesting the role of regulations and  
623 government agendas have a bigger influence on the use of offsite manufactured  
624 components than a perceived increase in efficiency. The harmonisation of design  
625 standards has been identified as making scale and efficiency easier to achieve, in  
626 turn, enabling an increased usage of offsite manufactured components by SME  
627 developers (Offsite Hub, 2018).

628

629 Faludi, Lepech and Loisos (2012) suggest the most crucial environmental design  
630 priority of offsite manufacturing is reducing operational energy effects and the results  
631 of this study are in line with this. The respondents ranked environmental and  
632 sustainability issues highly under the external factor grouping. This finding echo  
633 those of Pan, Gibb, and Dainty (2007; 2008) and BSA (2016), who found reductions  
634 in environmental impact risks and improved life performance from the increased use  
635 of offsite manufactured components in the housebuilding sector. The result also  
636 resonates with research conducted by Tam, Zeng and Ng (2007) and Jaillon, Poon  
637 and Chiang (2009), which concluded that prefabrication was a remedy for waste  
638 reduction.

639 The higher constructability of the design has been ranked highly by the respondents  
640 as a critical factor in the selection of a procurement method in the offsite  
641 housebuilding context, echoing previous results found with regard to limited or no  
642 changes to the design and the completion of project within the established budget  
643 (Luu and Chen, 2003). However, offsite construction techniques require finalised  
644 decision made before manufacturing, while the in traditional design details may still  
645 be in development while construction has started on site. Indeed, as one survey  
646 respondent noted:

647 The design process for off-site construction is also very somewhat different to a  
648 traditional construction process. If clients were to tender on RIBA Plan of Work Stage  
649 4 information with little input from an off-site consultant or contractor, they would  
650 almost certainly have locked in design decisions which make off-site construction  
651 methods costlier and less efficient. Consequently, off-site suppliers often get  
652 involved early in the design process, with the RIBA Plan of Work 2020: Designing for  
653 Manufacture and Assembly being a helpful guide.

654 Studies have shown that the development of design at an early stage and stress-  
655 testing constructability within an existing supply chain before full-scale manufacture  
656 begins are keys to ensuring the viability of the offsite solution (Naoum & Egbu,  
657 2016). Indeed, as one survey respondent stated:

658 *'Our biggest problem is getting the client to understand our system and buying into it*  
659 *and agreeing details and everything up front'.....'Well, I think the main benefit, and*  
660 *what needs to be done to make sure that the projects run smoothly, is the*  
661 *engagement upfront'.*

662 Greater collaboration in design projects is paramount for increasing delivery and  
663 usage, including the need for standardisation of terminology and ensuring accurate  
664 understanding of its advantages (Nawi, Hanifa, Kamar, Lee and Azman, 2014). Pan,  
665 Gibb and Dainty (2012) suggest it is crucial to establish overall offsite strategies into  
666 the development process from the start and sharing of information is required for  
667 developers to embrace offsite manufacturing methods and improve efficiency.  
668

669 Early contractor involvement is key to ensuring the “constructability” of a proposed  
670 development. The contractor’s input into the design of an off-site manufacturing  
671 development should also be sought, and wider involvement of and collaboration with  
672 each member of the project team should be encouraged.  
673

674 Off-site construction projects usually involve different emphasis and time in the  
675 programme for the design development. This means that most of the design work  
676 and coordination between different parties involved is required to be completed  
677 before manufacturing takes place. While Finnie et al (2018) posits that design and  
678 build procurement would be suitable for projects with offsite manufacturing where the  
679 design is straightforward and changes during construction are unlikely, the view is  
680 not universally held by those who were engaged within the housebuilding sector in  
681 the Midlands Region. Indeed, as one of the respondents noted:

682

683 *'The problem with design and build, you've got to do a whole host of design work*  
684 *until you can get to site. You're letting a contract, you might not be granting*  
685 *possession until however many months down the line, and the manufacturer wants*  
686 *to get paid for all this work that he's doing here. You'll have paid for probably 80 per*  
687 *cent of your contract value before anything's even arrived onsite.'*

688

689 Another respondent raised the need for changes in procurement strategies for  
690 modern methods of construction to work. The respondent said:

691

692 *'MMC can only work if organisations change their procurement strategy. Design and*  
693 *build and traditional methods will not work. There is a need for more collaborative*  
694 *and partnering agreements'*

695

696 Most housebuilding projects are procured using a standard form of contract that  
697 includes standardised, non-negotiated provisions, and drafted to accommodate  
698 traditional construction. It is ill-advised to use an inappropriate standard form of  
699 contract without a better understanding of how it can be adapted as a base  
700 document from which specific offsite construction issues can be satisfactorily  
701 addressed. The type of contract should recognise that the scope of commitment and  
702 the relationship with the client and the client's advisers are commensurate with time,  
703 cost and quality factors specific to offsite procurement.

704

705 Contracting structures do exist to facilitate collaboration, however the culture and  
706 mindset of the housebuilding sector has limited expertise and experience in  
707 collaboration. The role of the end user / client as pivotal to ensuring that the  
708 appropriate procurement strategies are adopted to ensure that the structure has  
709 been set up to best manage risk, reward, and maximise collaboration.

710

711 There are also notable cultural factors which the parties should be sensitive to in  
712 proposing a procurement method and contractual terms. Inherent in contracting is  
713 the parties' experience of offsite procurement and their understanding of their basic  
714 needs forms, such as (i) how much they can afford to complete the project (ii) the  
715 level of design required and (iii) the timeframes available to complete the works.  
716 Superimposed on those basic questions, the client's desire to maintain control itself  
717 or delegate that function to a third party (such as a construction manager) or even  
718 wholly to the contractor undertaking the work directly itself or managing trade  
719 packages, depending on the nature of the works limit the procurement options and  
720 contractual structures which can be used.

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724 **CONCLUSION**

725

726 A recent UK House of Lords report argued that offsite manufacture could help  
727 increase productivity, as well as the quality and efficiency of buildings, while  
728 reducing labour demands and the environmental impacts associated with traditional  
729 construction. The Construction Leadership Council has also proposed the  
730 development of procurement frameworks to provide enhanced surety to enable  
731 greater investment in smart construction and industrialisation within the UK house-  
732 building sector. Although the extant literature offers a wide range of procurement  
733 methods for managing risks and specifically risks in construction supply chains,  
734 those are not adapted sufficiently for offsite house building environment. The scope  
735 of this paper had been limited to identifying and ranking the selection factors of  
736 procurement methods for the offsite housebuilding sector in the UK Midlands  
737 region. The ranking process was conducted through the RII method, which  
738 concluded that a procurement method conforming to price competition, speed of  
739 construction and project completion within the established budget should be given  
740 priority in the selection process of an appropriate method for offsite housebuilding  
741 construction. The result of the ranking confirms the literature findings, which have  
742 only discovered qualitatively the significance of higher constructability of the design  
743 and environmental sustainability when selecting a suitable procurement method for  
744 the offsite residential sector. The results are based on a specific region of the UK,  
745 indicating that further research should be conducted to explore the relationship  
746 between geographical location and the degree of influence various practitioners  
747 exert on the choice of procurement routes. It must be remembered that these  
748 differences in perceptions could be due to the different personal experiences of  
749 those within that population. Therefore, further studies with significantly larger  
750 samples would confirm whether geographical location has an impact on  
751 practitioners' perceptions of the key factors affecting the choice of procurement  
752 route for the offsite housebuilding sector. Location should be explored more on a  
753 more granular level, such as city regions.

754

755 **DATA AVAILABILITY STATEMENT**

756

757 No data, models, or code were generated or used during this study.

758

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765

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