



Article SiO₂-SnO₂:Er³⁺ Glass-Ceramic Monoliths

Lam Thi Ngoc Tran ^{1,2,3,*}, Damiano Massella ^{1,4}, Lidia Zur ^{1,5}, Alessandro Chiasera ¹, Stefano Varas ¹, Cristina Armellini ¹, Giancarlo C. Righini ^{5,6}, Anna Lukowiak ⁷, Daniele Zonta ^{1,2,8} and Maurizio Ferrari ^{1,5,*}

- ¹ FBK Photonics Unit, IFN-CNR CSMFO Lab, Povo, 38123 Trento, Italy; massella@fbk.eu (D.M.); zur@fbk.eu (L.Z.); alessandro.chiasera@unitn.it (A.C.); svaras@fbk.eu (S.V.); cristina.armellini@unitn.it (C.A.); daniele.zonta@strath.ac.uk (D.Z.)
- ² Department of Civil, Environmental and Mechanical Engineering, University of Trento, Mesiano, 38123 Trento, Italy
- ³ Department of Applied Sciences, Ho Chi Minh City University of Technology and Education, Linh Chieu, Thu Duc, Ho Chi Minh City 720214, Vietnam
- ⁴ Department of Physics, University of Trento, Povo, 38123 Trento, Italy
- ⁵ Museo Storico della Fisica e Centro Studi e Ricerche "Enrico Fermi", Piazza del Viminale 1, 00184 Roma, Italy; giancarlo.righini@centrofermi.it
- ⁶ MiPLab, IFAC-CNR, 50019 Sesto Fiorentino, Italy
- ⁷ Institute of Low Temperature and Structure Research, PAS, 50422 Wroclaw, Poland; a.lukowiak@intibs.pl
- ⁸ Department of Civil and Environmental Engineering, University of Strathclyde, Glasgow G1 1XJ, UK
- * Correspondence: thitran@fbk.eu (L.T.N.T.); maurizio.ferrari@ifn.cnr.it (M.F.); Tel.: +39-0461-314924 (L.T.N.T.); +39-0461-314918 (M.F.)

Received: 4 July 2018; Accepted: 6 August 2018; Published: 10 August 2018



Featured Application: The goal of this work is to demonstrate: (1) a reliable fabrication protocol of monolithic SiO_2 -SnO₂:Er³⁺ glass-ceramics and (2) the luminescence efficiency of this system. Based on these fundamental results, we are working on developing a proof of concept of a solid-state laser with lateral pumping as drawn below.

Abstract: The development of efficient luminescent systems, such as microcavities, solid-state lasers, integrated optical amplifiers, and optical sensors is the main topic in glass photonics. The building blocks of these systems are glass-ceramics activated by rare-earth ions because they exhibit specific morphologic, structural, and spectroscopic properties. Among various materials that could be used as nanocrystals to be imbedded in a silica matrix, tin dioxide presents some interesting peculiarities, e.g., the presence of tin dioxide nanocrystals allows an increase in both solubility and emission of rare-earth ions. Here, we focus our attention on Er^{3+} —doped silica—tin dioxide photonic glass-ceramics fabricated by a sol-gel route. Although the SiO₂-SnO₂: Er^{3+} could be fabricated in different forms, such as thin films, monoliths, and planar waveguides, we herein limit ourselves to the monoliths. The effective role of tin dioxide as a luminescence sensitizer for Er^{3+} ions is confirmed by spectroscopic measurements and detailed fabrication protocols are discussed.

Keywords: transparent glass-ceramics; luminescence sensitizer; SiO₂-SnO₂; erbium; sol-gel; time-resolved spectroscopy

1. Introduction

Looking at the literature from the last few years, it is evident that glass-based rare-earth-activated optical structures represent the technological pillar of a huge of photonic applications covering health and biology, structural engineering, environment monitoring systems, and quantum technologies. Among different glass-based systems, a strategic place is assigned to transparent glass-ceramics and

nanocomposite materials, which offer specific characteristics of capital importance in photonics [1-3]. These two-phase materials are constituted by nanocrystals or nanoparticles dispersed in a glassy matrix. The respective composition and volume fractions of crystalline and amorphous phase determine the properties of the glass-ceramics. The key to making the spectroscopic properties of the glass-ceramics very attractive for photonic applications is to activate the nanocrystals by using rare-earth ions as luminescent species [4]. From a spectroscopic point of view, the more appealing feature of glass-ceramic systems is that the presence of the crystalline environment for the rare-earth ions allows high absorption and emission cross sections, reduction of the non-radiative relaxation thanks to the lower phonon cut-off energy, and tailoring of the ion-ion interaction by the control of the rare-earth ion partition [5]. Here we focus on glass-ceramic photonic systems based on rare-earth activated SiO₂-SnO₂ monoliths produced by sol-gel route. Although the system has been investigated for several years, the research activity is still undergoing because of the need to develop reliable fabrication protocols and to control the ion-ion interaction [4-6]. Both these problems are highly detrimental for the efficiency of active devices [2,7–9]. Among the different materials that are successfully used as nanocrystals to be embedded in the silica matrix, tin dioxide presents specific interesting characteristics. Rare-earth-activated SnO₂-based bulk glass ceramics have been extensively studied for improving luminescence efficiencies of several rare-earth ions by exciton mediated energy transfer from SnO₂ nanocrystals to the rare-earth ion [6,10,11]. SnO₂ is a wide-band gap semiconductor ($E_g = 3.6 \text{ eV}$ at 300 K) with a maximum phonon energy of 630 cm^{-1} , exhibiting a broad window of transparency from visible to infrared covering a significant emission range of rare-earth ions [12].

Here we look for two significant outcomes: (i) a fabrication protocol of $SiO_2-SnO_2:Er^{3+}$ glass-ceramic monoliths, and (ii) efficient Er^{3+} sensitizing by SnO_2 nanocrystals pumping. We will present recent results concerning sol-gel fabrication of $SiO_2-SnO_2:Er^{3+}$ glass-ceramic monoliths and their spectroscopic assessment for the development of luminescent systems such as solid-state lasers and active fibers.

2. Materials and Methods

2.1. Sample Preparation: Sol-Gel Derived Route

In this work, a sol-gel derived route was employed to synthesize the tin dioxide-based glass-ceramic monoliths. The monoliths were prepared following five consecutive stages: sol formation, gelation, aging, drying, and heat treatment. Since the final monoliths were obtained based on the phase transformation from gels to glasses, the first four stages played critical roles in assembling the gel skeleton, and it in turn defined a specific strategy for the heat treatment to obtain the glass-ceramics. Table 1 describes the synthesis recipe used for sol formation which is similar to the one reported elsewhere [13]. Briefly, the syntheses started by dissolving TEOS, $SnCl_2 \cdot 2H_2O$, and $Er(NO_3)_3 \cdot 5H_2O$ in ethanol separately, and then the solutions were mixed together. The solution of water and hydrochloric acid was poured drop by drop into the mixture. After that, the mixture was stirred for 1 h to form the resulting solution. This solution was transferred into the containers and sealed before being applied to any further treatment.

Table 1. Table of the detailed composition of $(100 - x)SiO_2 - xSnO_2 : yEr^{3+}$ monoliths.

SnO ₂ Content x (mo1%)	$\frac{Er^{3+} Concentration}{y = \frac{n_{Er^{3+}}}{n_{SiO_2} + n_{SnO_2}}} \text{ (mol\%)}$	H ₂ O/TEOS	EtOH/TEOS	HCI/TEOS	
10	0.5	10	4	0.009	

However, since our target was to increase the SnO_2 content higher than 5 mol %, as in Reference [13], it was necessary to modify the condition of the next stages, i.e., gelation, aging, drying, and heat treatment. This change helped avoid any phase separation when the content of SnO_2

was increased up to 10 mol %. The schematic synthesis procedure of $90SiO_2$ - $10SnO_2$:0.5Er³⁺ monoliths is shown in Figure 1.



Figure 1. The flow-chart illustrating the synthesis procedure of 90SiO₂-10SnO₂:0.5Er³⁺ monoliths.

Figure 2 below shows the photos of two examples of the crack-free and transparent $90SiO_2$ - $10SnO_2$: $0.5Er^{3+}$ monolithic square and cylinder after the heat treatment at 900 °C for 40 h.



Figure 2. Photo of the as-prepared 90SiO_2 - 10SnO_2 : 0.5Er^{3+} monolithic square with size of $1 \times 1 \text{ cm}^2$ and thickness of ≈ 0.3 cm and the cylinder with diameter of 0.5 cm and length of 1.5 cm obtained after the heat treatment at 900 °C for 40 h.

2.2. Charaterization Methods

To check the effective role of tin dioxide as a luminescence sensitizer for Er^{3+} ions, the spectroscopic measurements based on different excitation sources were carried out on the 90SiO₂-10SnO₂:0.5Er³⁺ monolith that was heat treated at 900 °C for 40 h. By the use of Xenon lamp 450 W (Edison, NJ, USA) coupled to monochromator Horiba mod. microHR (Edison, NJ, USA), the 1500 nm emission spectra excited at different wavelengths and the excitation spectrum were performed. The excitation range was from 300nm to 750 nm with a 1 nm scanning step and a spectral resolution of 10 nm. The results proved the energy transfer from SnO₂ to Er^{3+} and its effective role in this indirect excitation scheme in comparison with other direct ones. For the lifetime acquisition of the ${}^{4}I_{13/2}$ - ${}^{4}I_{15/2}$ Er^{3+} transition, the 514.5 nm coherent laser beam from the Ar⁺ laser Coherent mod. Innova-Sabre TSM 15 (Santa Clara, CA, USA) was then employed to perform the time-resolved 1500 nm florescence spectroscopy of the monolith. All of the luminescence signal was dispersed by a 320 mm single-grating monochromator

with a resolution of 0.5 nm and 2 nm for the emission and excitation spectra, respectively, and was detected using a Hamamatsu photomultiplier tube (Shizuoka, Japan) and standard lock-in technique. Measurements were performed at room temperature.

3. Results

3.1. Emission Spectra

Figure 3 shows the photoluminescence spectra of the $90SiO_2$ - $10SnO_2$: $0.5Er^{3+}$ monolith acquired at 1500 nm using a Xenon lamp as an excitation source. Two different excitation schemes are presented in this figure. One is the indirect excitation, when the sample was excited at 330 nm, corresponding to the maximum of the absorption band of SnO_2 . The other at 514 nm is the direct excitation of Er^{3+} to the ${}^2H_{11/2}$ excited state. The Stark splitting and the enhancement of the ${}^4I_{13/2} \rightarrow {}^4I_{15/2}$ emission of Er^{3+} ions upon 330 nm indirect excitation are clearly shown. On the contrary, the 514 nm excitation led to a broad and weaker emission band at 1500 nm typical of an Er^{3+} ion embedded in glass [14,15].



Figure 3. Emission spectra of $90SiO_2$ - $10SnO_2$: $0.5Er^{3+}$ monolith heat treated at $900 \degree C$ for 40 h excited at 330 nm and 514 nm by using a Xenon lamp as an excitation source.

In Figure 4, the 1500 nm emission characteristics of the direct excitation was more evident under the coherent 514.5 nm laser beam excitation. The spectrum also revealed the Stark splitting, but it was less pronounced in comparison with the emission spectrum obtained upon 330 nm excitation (Figure 3).



Figure 4. Emission spectrum of $90SiO_2$ - $10SnO_2$: $0.5Er^{3+}$ monolith heat-treated at 900 °C for 40 h excited at 514.5 nm by using an Ar⁺ laser as an excitation source.

3.2. Excitation Spectra

Figure 5 shows the excitation spectra obtained by recording the luminescence signal at 1553.5 nm and 1535.5 nm, respectively. The emission peak at 1535.5 nm is the fingerprint of the ${}^{4}I_{13/2} \rightarrow {}^{4}I_{15/2}$ transition in silica, i.e., in an amorphous environment, as shown in Figure 3 (black line) and Figure 4 [15]. The detection at 1553.5 nm mainly concerns the Er^{3+} ion in a crystalline environment, as shown by the red curve in Figure 3 [13,16]. From Figure 5, it is evident that for both the detection wavelengths the more intense emission from the Er^{3+} metastable state ${}^{4}I_{13/2}$ was achieved by indirect pumping, i.e., by excitation at 330 nm in the SnO₂ band gap. The direct excitation in the Er^{3+} electronic states at 489 nm, 520 nm, and 655 nm resulted in an extremely lower emission intensity, confirming the results presented in Figure 3.



Figure 5. Excitation spectra detected at 1553.5 nm and 1535.5 nm of $90SiO_2$ - $10SnO_2$:0.5Er³⁺ monoliths heat treated at 900 °C for 40 h.

3.3. Lifetime

Figure 6 shows the decay curves of the luminescence of the ${}^{4}I_{13/2}$ metastable state of Er^{3+} recorded at both wavelengths 1535.5 nm and 1553.5 nm, acquired using the 514.5 nm Ar⁺ laser beam. Considering the 1/e decay time, the two curves exhibit the same value: $\tau_{1/e} = 1.2$ ms. This is not surprising because the direct excitation of the ${}^{2}H_{11/2}$ level of the Er^{3+} ions involved both the ions embedded in SnO₂ suffering different local crystalline fields and those in the silica matrix, also discussed by Joaquín Fernández et al. [17].



Figure 6. Decay curves of the luminescence from the ${}^{4}I_{13/2}$ metastable state recorded at 1535.5 nm (black dots) and 1553.5 nm (green dots), acquired using the 514.5 nm Ar⁺ laser beam, of Er³⁺ in 90SiO₂-10SnO₂:0.5Er³⁺ monolith heat treated at 900 °C for 40 h. The fitting curve is acquired based on Equation (1).

The decay curves do not exhibit a single exponential profile but instead they can be described as a sum of two exponentials:

$$\phi(t) = A_1 \exp\left[-\frac{t}{\tau_1}\right] + A_2 \exp\left[-\frac{t}{\tau_2}\right]$$
(1)

Table 2 summarizes the obtained values of A_1 , τ_1 , A_2 , and τ_2 . In addition, in this table, the ratio of the numbers N_1 and N_2 of the ions that decay with the lifetime τ_1 and τ_2 respectively are also listed following the approximation of the number of the total ions:

$$N = N_1 + N_2 = A_1 \tau_1 + A_2 \tau_2 \tag{2}$$

A ₁	$ au_1$ (ms)	A_2	τ ₂ (ms)	$\frac{N_1}{N_1+N_2}=\frac{A_1\tau_1}{A_1\tau_1+A_2\tau_2}$
0.32	4.9	1.03	0.5	75%

Table 2. Table of the obtained values of A_1 , τ_1 , A_2 , τ_2 , N_1 , and N_2 .

4. Discussion

Under the indirect 330 nm excitation, which is associated to the SnO₂ band-gap, the ${}^{4}I_{13/2} \rightarrow {}^{4}I_{15/2}$ emission spectrum exhibits Stark splitting and narrow peaks (see Figure 3). This aspect revealed two important points: (i) the location of Er^{3+} in the crystalline environment, i.e., SnO₂ nanocrystals [13,16,18,19], and (ii) the energy transfer from SnO₂ to the rare earth ions. The 1500 nm broad band emission acquired by directly exciting Er^{3+} ions using the 514 nm emission of the Xenon lamp disclosed the location of Er^{3+} in a disordered environment. Although the intensity-based analysis can suffer variations from the experimental factors, e.g. light sources, detectors, and refractive indices, the difference in the integrated intensity of Er^{3+} emission band centered at 1500 nm in the case of the two excitation schemes was evident. The emission intensity was higher for the 330 nm excitation with respect to that recorded in the case of the 514 nm excitation. The more intense emission of Er^{3+} upon excitation at 330 nm proved the efficient role of SnO₂ as a luminescence sensitizer for the rare earth ions. A similar effect was demonstrated in the case of silica-tin oxides waveguides activated by Eu^{3+} ions [4] and Er^{3+} ions [10].

 ${}^{4}I_{13/2} \rightarrow {}^{4}I_{15/2}$ photoluminescence spectrum obtained upon direct excitation of the ${}^{2}H_{11/2}$ level of the Er^{3+} ions is shown in Figure 4. The large emission bandwidth, together with less pronounced Stark splittings, are observed. This shows the presence of Er^{3+} ions in an amorphous environment.

The excitation spectra in Figure 5 clearly show that the dominant contribution to both 1553.5 nm and 1535.5 nm emission was due to energy transfer from the SnO_2 nanocrystals to the imbedded Er^{3+} ions, i.e., the indirect excitation scheme. The weak bands observed at 489 nm, 520 nm, and 655 nm are due to direct excitation of Er^{3+} electronic states. These results again confirm that SnO_2 were efficient sensitizers of Er^{3+} luminescence.

To assess some parameters that will be useful for the modelling of a possible laser, the lifetimes and the corresponding fractions of the ions in the ${}^{4}I_{13/2}$ metastable state were determined. The decay curve of Figure 6 is similar to the ones already observed in the $(100 - x)SiO_2-xTiO_2-1Er_2O_3$ glass-ceramic system in Reference [20]. The results listed in Table 2 show that about 75% of the Er^{3+} ions in the ${}^{4}I_{13/2}$ state had an exponential decay of about 4.9 ms. Considering that the lifetime of the metastable state of Er^{3+} in SnO₂ crystals is in the order of 6 ms [21], is reasonable to assume that the majority of the Er^{3+} ions were imbedded in the SnO₂ crystals [22]. The short decay component of 0.5 ms could be assigned to the ion–ion interaction energy transfer or Er-OH centers. As recently discussed by Joaquín Fernández et al. [17], the spectral response of the Er^{3+} in SnO₂ is highly complex and more site-selective spectroscopic measurements are mandatory to accurately define the more suitable pumping schema for a solid-state laser based on the system presented here. It could be that, following the paper already mentioned, besides well-defined narrow band crystalline-like emission, corresponding to substitutional sites, broader band emission is also present, which suggests the presence of a wide variety of crystal fields at the Er^{3+} sites of SnO₂ [17]. In any case, this could be useful for the laser system increasing the number of ions available for the population inversion.

5. Conclusions

A viable sol-gel based fabrication protocol for the SiO₂-SnO₂:Er³⁺ glass-ceramic monoliths has been demonstrated. Based on different spectroscopic characterizations, the effective luminescence sensitizer role of SnO₂ for Er³⁺ has been assessed. The emission and excitation spectra showed the luminescence effectiveness of the energy transfer from SnO₂ to Er³⁺ in comparison with the direct excitation of Er³⁺ ions. About 75% of the Er³⁺ ions were imbedded in the SnO₂ nanocrystals.

Finally, a SiO_2 -SnO₂:Er³⁺ glass-ceramic is surely a fantastic host for rare earth ions and it appears that a pumping schema resonant with the SnO₂ energy gap absorption band could be of some interest in developing solid-state lasers.

Author Contributions: L.T.N.T., M.F., D.Z., and A.L. conceived and designed the experiments; L.T.N.T., D.M., A.C., S.V., and C.A. performed the experiments; D.M., L.T.N.T., and L.Z. analyzed the data; L.T.N.T., M.F., D.Z., A.L., D.M., L.Z., and G.C.R. wrote and revised the paper.

Funding: The research activity is performed in the framework of COST Action MP1401 Advanced fiber laser and coherent source as tools for society, manufacturing, and lifescience (2014–2018) and Centro Fermi MiFo (2017–2020) project. L.T.N. Tran acknowledges the Vietnamese Ministry of Education and Training for her PhD scholarship.

Conflicts of Interest: The authors declare no conflicts of interest.

References

- 1. Zanotto, E.D. A bright future for glass-ceramics. Am. Ceram. Soc. Bull. 2010, 89, 19–27.
- 2. De Pablos-Martin, A.; Ferrari, M.; Pascual, M.J.; Righini, G.C. Glass-ceramics: A class of nanostructured materials for photonics. *Riv. Del Nuovo Cimento* **2015**, *28*, 311–369.
- 3. Ferrari, M.; Righini, G.C. Glass-Ceramic Materials for Guided-Wave Optics. *Int. J. Appl. Glass Sci.* 2015, *6*, 240–248. [CrossRef]
- Zur, L.; Tran, L.T.N.; Meneghetti, M.; Varas, S.; Armellini, C.; Ristic, D.; Chiasera, A.; Scotognella, F.; Pelli, S.; Nunzi Conti, G.; et al. Glass and glass-ceramic photonic systems. In Proceedings of the Integrated Optics: Devices, Materials, and Technologies XXI, San Francisco, CA, USA, 30 January–1 February 2017; pp. 1–12.
- 5. Cascales, C.; Balda, R.; Lezama, L.; Fernández, J. Site symmetry and host sensitization-dependence of Eu³⁺ real time luminescence in tin dioxide nanoparticles. *Opt. Express* **2018**, *26*, 16155–16170. [CrossRef]
- Zur, L.; Thi, L.; Tran, N.; Meneghetti, M. Sol-gel derived SnO₂-based photonic systems. In *Handbook of Sol-Gel Science and Technology*, 2nd ed.; Klein, L., Aparicio, M., Jitianu, A., Eds.; Springer International Publishing AG: Basel, Switzerland, 2017; pp. 1–19.
- Gorni, G.; Velázquez, J.J.; Mosa, J.; Balda, R.; Fernández, J.; Durán, A.; Castro, Y. Transparent glass-ceramics produced by Sol-Gel: A suitable alternative for photonic materials. *Materials* 2018, 11, 212. [CrossRef] [PubMed]
- Dymshits, O.; Shepilov, M.; Zhilin, A. Transparent glass-ceramics for optical applications. *MRS Bull.* 2017, 42, 200–205. [CrossRef]
- 9. Gonçalves, M.C.; Santos, L.F.; Almeida, R.M. Rare-earth-doped transparent glass ceramics. *Comptes Rendus Chime* 2002, *5*, 845–854. [CrossRef]
- Zur, L.; Tran, L.T.N.; Meneghetti, M.; Tran, V.T.T.; Lukowiak, A.; Chiasera, A.; Zonta, D.; Ferrari, M.; Righini, G.C. Tin-dioxide nanocrystals as Er³⁺ luminescence sensitizers: Formation of glass-ceramic thin films and their characterization. *Opt. Mater.* **2017**, *63*, 95–100. [CrossRef]
- 11. Chiodini, N.; Paleari, A.; Brambilla, G.; Taylor, E.R. Erbium doped nanostructured tin-silicate glass-ceramic composites. *Appl. Phys. Lett.* **2002**, *80*, 4449–4451. [CrossRef]
- Saadeddin, I.; Pecquenard, B.; Manaud, J.P.; Decourt, R.; Labrugère, C.; Buffeteau, T.; Campet, G. Synthesis and characterization of single-and co-doped SnO₂ thin films for optoelectronic applications. *Appl. Surf. Sci.* 2007, 253, 5240–5249. [CrossRef]

- Tran, L.T.N.; Zur, L.; Massella, D.; Derkowska-Zielinska, B.; Chiasera, A.; Varas, S.; Armellini, C.; Martucci, A.; Zonta, D.; Tran, T.T.V.; et al. SiO₂-SnO₂:Er³⁺ transparent glass-ceramics: fabrication and photonic assessment. In Proceedings of the Fiber Lasers Glass Photonics: Materials through Applications, Strasbourg, France, 22–26 April 2018; pp. 1–10.
- 14. Righini, G.C.; Ferrari, M. Photoluminescence of rare-earth-doped glasses. *Riv. Del Nuovo Cimento* **2005**, *28*, 1–53.
- 15. Duverger, C.; Montagna, M.; Rolli, R.; Ronchin, S.; Zampedri, L.; Fossi, M.; Pelli, S.; Righini, G.G.; Monteil, A.; Armellini, C.; et al. Erbium-activated silica xerogels: Spectroscopic and optical properties. *J. Non-Cryst. Solids* **2001**, *280*, 261–268. [CrossRef]
- Van, T.T.T.; Turrell, S.; Capoen, B.; Vinh, L.Q.; Cristini-Robbe, O.; Bouazaoui, M.; d'Acapito, F.; Ferrari, M.; Ristic, D.; Lukowiak, A.; et al. Erbium-Doped Tin-Silicate Sol-gel-derived glass-ceramic thin films: Effect of environment segregation on the Er³⁺ emission. *Sci. Adv. Mater.* 2015, *7*, 301–308. [CrossRef]
- Fernández, J.; García-Revilla, S.; Balda, R.; Cascales, C. Rare-earth-doped wide-bandgap tin-oxide nanocrystals: Pumping mechanisms and spectroscopy. In Proceedings of the Optical Components and Materials XV, San Francisco, CA, USA, 30 January–1 February 2018; pp. 1–9.
- Tran, T.T.V.; Bui, T.S.; Turrell, S.; Capoen, B.; Roussel, P.; Bouazaoui, M.; Ferrari, M.; Cristini, O.; Kinowski, C. Controlled SnO₂ nanocrystal growth in SiO₂-SnO₂ glass-ceramic monoliths. *J. Raman Spectrosc.* 2012, 43, 869–875. [CrossRef]
- Van, T.T.T.; Turrell, S.; Capoen, B.; Hieu, L.V.; Ferrari, M.; Ristic, D.; Boussekey, L.; Kinowski, C. Environment segregation of Er³⁺ emission in bulk sol–gel-derived SiO₂–SnO₂ glass ceramics. *J. Mater. Sci.* 2014, 49, 8226–8233. [CrossRef]
- 20. Zampedri, L.; Ferrari, M.; Armellini, C.; Visintainer, F.; Tosello, C.; Ronchin, S.; Rolli, R.; Montagna, M.; Chiasera, A.; Pelli, S.; et al. Gonçalves, Erbium-activated silica-titania planar waveguides. *J. Sol-Gel Sci. Technol.* **2003**, *26*, 1033–1036. [CrossRef]
- 21. Bouzidi, C.; Moadhen, A.; Elhouichet, H.; Oueslati, M. Er³⁺-doped sol-gel SnO₂ for optical laser and amplifier applications. *Appl. Phys. B* **2008**, *90*, 465–469. [CrossRef]
- 22. Chiasera, A.; Alombert-Goget, G.; Ferrari, M.; Berneschi, S.; Pelli, S.; Boulard, B.; Arfuso, C.D. Rare earth–activated glass-ceramic in planar format. *Opt. Eng.* **2011**, *50*, 1–10. [CrossRef]



© 2018 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (http://creativecommons.org/licenses/by/4.0/).