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APPLICATION OF ENHANCED THERMAL RATINGS TO PRIMARY SUBSTATION TRANSFORMERS

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ABSTRACT
The use of thermal modelling to increase the permissible load-carrying capability of distribution system transformers is attracting increasing interest. Many reported approaches calculate the rating of transformers in real-time in response to system conditions. In this paper, we describe an experiment to validate and tune the parameters of such a thermal model, and explain how the results have been used to inform the inclusion of model-based seasonal “enhanced” ratings in the network planning process.

INTRODUCTION
Expected changes in the nature of demand and generation connected to electricity distribution networks, notably the increased take-up of low-carbon technologies, such as electric vehicles, heat pumps and small-scale generation, present new challenges in the planning and operation of these networks. Traditional reinforcement methods tend to be expensive and time-consuming to deploy, and risk either leaving stranded assets if reinforcement is undertaken ahead of expected demand, or network constraints if it is delayed. These are particular concerns, given that these low-carbon technologies can often be deployed in much shorter timescales than traditional network reinforcement but remain the subject of considerable uncertainty as to the extent and timescale of their deployment in any particular network.

Improvement of primary substation (33/11kV) transformer capacity is a particular issue in terms of cost, time to deploy and the increment in capacity delivered – an increase of capacity of 33-50% (depending on the number of existing transformers at the constrained location) may be the only possible response to a relatively small capacity shortfall. However, many transformers supply load which varies cyclically, with a low overnight load, a daytime plateau and a short evening peak at which the capacity constraint is felt. A transformer whose peak load is close to its “nameplate” rating is likely to be relatively lightly stressed most of the time, and therefore able to tolerate a mildly increased short-duration peak load. In addition, in the UK, most load peaks occur in winter, when ambient temperatures are low. Modelling the thermal behaviour of the transformer in response to actual load and weather patterns may allow the calculation of an increased peak capacity which can be supported without excessive insulation deterioration or risk of failure.

Use of dynamic or ‘real-time’ thermal rating of transformers has been reported by Unison Networks in New Zealand [1]. In this application, calculation of real-time ratings is closely integrated into the utility’s information systems. In the UK, work towards dynamic rating of primary substation and distribution transformers has been reported as part of Western Power Distribution’s FALCON project [2,3]. Both of these applications use relatively simple calculation models (IEC 60076-7 [4] and IEEE C57.91) to represent transformer behaviour.

The IEC 60076-7 model is adopted here as a relatively simple model requiring quite basic additional information beyond that currently used in the power system planning process. This is particularly important where the rating of mid-life transformers is to be evaluated since manufacturers’ design and test records may be difficult or impossible to access. Furthermore, in contrast to other work considering real-time dynamic ratings, it was considered preferable to determine a small set of enhanced “generally achievable” seasonal ratings which could be readily included in the existing planning process, rather than to calculate dynamic ratings during transformer operation. This is discussed further later in the paper.

In the following sections of this paper, we describe the experimental method used, including minimising the risk associated with deliberately increasing the load on the transformer beyond its “nameplate” rating, and show and analyse the experimental results. Finally we describe the resulting approach to using enhanced thermal ratings for transformers in the distribution network planning process.

EXPERIMENTAL APPROACH
The transformer selected for the experiment, shown in Figure 1, is located at Liverpool Road primary substation, and is rated at 7.5MVA; no forced cooling is present. This substation has a single 33/11kV transformer, and is connected to two adjacent single-transformer substations via five 11kV cable circuits, which supply a number of 11/0.4kV secondary substations. Under normal conditions, normally-open switches part-way along these cables
divide the circuit load between Liverpool Road and the
adjacent primary substations, as shown in Figure 2.

Figure 1: Liverpool Road Primary Transformer

Figure 2: Distribution network used in experiment

The load on the Liverpool Road transformer was to be
increased by closing each of the mid-feeder normally open
points and opening the corresponding circuit breakers at
the remote substations, as shown by the dashed arrows in
Figure 2 shows that the number of customers at risk to loss of the
transformer would be larger than usual during the
experiment. Furthermore, recording of the load and
thermal behaviour of the transformer was required for
subsequent analysis.

Current at each primary substation transformer in Figure 2
and each outgoing circuit breaker were reported in real
time and recorded at 30-minute intervals by the
Distribution Management System (DMS). In addition,
each transformer was equipped with a mechanical
temperature indicator, whose contacts generated alarm and
trip signals reported by the DMS at set temperatures. As
part of the “Flexible Networks” project, a supplementary
monitoring device was installed at each substation
recording current, active power and reactive power
(among other values) on each circuit at 10-minute
intervals. The temperature monitor at Liverpool Road was
replaced by an electronic indicator reporting temperature
via the DMS, whose output was also recorded at 10-minute
intervals by the substation monitor. The network Control
Engineer was thus able to observe the transformer’s
temperature in real-time, and able to reduce load if
required to avoid over-temperature alarms or trips.

The electronic temperature monitor installed measures the
oil temperature at the top of the transformer, and then
applies a linear factor based on the measured C-phase
current to estimate the winding temperature; the winding
temperature only is reported via the DMS and monitoring
systems to a precision of 1°C. In the analysis described
here, this calculation was reversed to recover the measured
oil temperature.

In addition, weather stations were installed at Liverpool
Road and Whitchurch primary substations; ambient
temperature data from these locations was used as part of
the transformer thermal modelling process.

Preliminary Analysis

Prior to the experiment, and before installation of the
additional monitoring devices described above, the
transformer and associated plant (including bushings and
cables) was physically examined. The associated plant was
considered to be capable of supporting any reasonably
achievable increased transformer loading. The expected
thermal performance was calculated using a version of the
IEC thermal model using general thermal parameters, as
described in [6]. This calculation gave an expected rating
for the measured load shape of 7.62MVA.

Following installation of the temperature and load
monitoring equipment, the thermal behaviour of the
transformer was recorded under normal late-autumn
loading conditions and compared with that of model when
parameterised using “specimen” values. As a result, the
model parameter representing the oil temperature rise at
rated losses was reduced from an initial value of 52°C to
43°C to improve the correspondence between modelled
and measured temperature. This allowed forecasting of the
transformer’s behaviour under increased load, to
determine whether its temperature might reach an
unacceptable level. An expected rating of 8.32MVA was
calculated at rated insulation temperature.

Experimental and Analytical Procedure

The experiment took place over an approximately 84-hour
period, beginning on a Monday morning in late January.
At the beginning of the experiment, the load on the
transformer was rapidly increased over the course of a few
minutes by sequentially transferring feeder load from
adjacent substations, as described above. During this
process, the transformer was closely monitored by control
room staff using the additional monitoring data available
through the DMS. This monitoring continued throughout
the experiment, during which no signs of transformer
distress were observed.

The network remained in this new configuration for the
entire period of the experiment, and the load on the
transformer was allowed to vary according to the usual
pattern in this section of the network. At the end of the
experiment, the network was returned to the “usual”
configuration, with the exception that, for operational
reasons, the normally open point in one circuit was
returned to a different point on the feeder from that at the
experiment’s start. As before, this switching was
undertaken in sequence over the course of a few minutes.

Following the conclusion of the experiment, transformer
load and temperature data, and weather data were
recovered from the substation monitoring systems. At that
point, it was discovered that, owing to a failure of the
monitoring systems, no load or transformer temperature data had been recorded from Liverpool Road substation for a 23-hour period beginning approximately 30 minutes prior to the start of the experiment. Two samples were also missing on the last afternoon of the experiment. It was decided to replace the missing load data with synthesised data based on preceding and subsequent weeks for the purposes of model initialisation (as discussed below), but to exclude these periods from the analysis of the results. The resulting time series of load for the period during and surrounding the experiment is shown in Figure 3.

The peak load observed on the transformer during the experiment was 9.11 MVA, or 121% of nameplate rating, while the minimum load was 5.06 MVA. It can be seen from Figure 3 that this minimum load is comparable to the peak load experienced under “normal” conditions. The ambient temperature during the experiment varied between 0°C and 10°C, with the last 24 hours of the period being noticeably colder than the first three days.

An implementation of the IEC60076-7 thermal model was constructed using Matlab Simulink, such that time series of ambient temperature and load measurements could be used to produce corresponding series of modelled oil and hotspot temperature values – this will be referred to as a ‘model run’. The model was initially parameterised using values from the preliminary analysis and winding temperature parameters adjusted to correspond to the calculation method used by the winding temperature monitor; some of these parameters were further refined in the light of actual measurements, as discussed below.

For each model run, the model was initialised using measured and synthesised load data from the beginning of the period shown in Figure 3 until a point eight hours after the end of the synthesised data and discarding the results from Figure 3 until a point eight hours after the end of the synthesised data and discarding the results. The zero values corresponding to the two periods of missing data can be seen starting on January 26 and, briefly, on January 29. A number of features are circled in which the transformer’s temperature appears to change suddenly. As discussed further below, these are not considered to represent actual changes in the transformer’s general thermal state, and they and the periods around them were excluded from the analysis.

Fitting of Model Parameters

Following each run of the model, one of the two parameters of interest was adjusted so as to reduce the sum of squares of the differences between measured and modelled oil temperature. Once a minimum had been found for one parameter, the process was repeated for the other, until no improvement could be found by adjustment of 0.1°C and one minute in the parameters. Final values of these parameters were found to be:

<table>
<thead>
<tr>
<th>Parameter</th>
<th>IEC Value</th>
<th>Fitted Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>$\Delta \theta_w$</td>
<td>52°C</td>
<td>45.3°C</td>
</tr>
<tr>
<td>$\tau_o$</td>
<td>210 minutes</td>
<td>388 minutes</td>
</tr>
</tbody>
</table>

It will be noted that $\Delta \theta_w$ is somewhat less than that suggested by IEC60076-7, while $\tau_o$ is significantly longer. This suggests that this transformer is rather less responsive to heavy loading and sudden changes in load (such as might be experienced in response to the trip of a parallel transformer) than would be suggested by use of the suggested parameters. However, $\Delta \theta_w$ is much closer to the value calculated from the preliminary analysis.

RESULTS AND ANALYSIS

Temperature Measurements

The oil and winding temperatures recorded from the transformer are shown in Figure 4.

The zero values corresponding to the two periods of missing data can be seen starting on January 26 and, briefly, on January 29. A number of features are circled on Figure 4 which the transformer’s temperature appears to change suddenly. As discussed further below, these are not considered to represent actual changes in the transformer’s general thermal state, and they and the periods around them were excluded from the analysis.

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Parameter</th>
</tr>
</thead>
<tbody>
<tr>
<td>$\Delta \theta_w$</td>
<td>Oil temperature rise over ambient at rated losses</td>
</tr>
<tr>
<td>$\tau_o$</td>
<td>Oil temperature time constant</td>
</tr>
</tbody>
</table>
Observations on Transformer Behaviour

Observed transformer oil temperature is compared with that calculated using the fitted model in Figure 5 below.

![Figure 5: Measured and Modelled Oil Temperature](image)

It appears that there is a reasonable correspondence between the measured and modelled temperature, although with some behavioural differences which we consider may be related to limitations of the model. The maximum recorded and modelled oil temperatures were 58.5°C and 55.2°C respectively; corresponding hotspot temperatures were 78.7°C and 79.8°C. The largest underestimate of daily peak hotspot temperature was 0.2°C.

Model Limitations

Some clear divergences between modelled and measured behaviour appear in Figure 5. The first is the sequence of sudden changes of measured transformer temperature circled in Figure 4. It appears that the measured oil temperature suddenly falls each day while the temperature is rising towards or is close to its daily maximum and suddenly rises during the cooling period after the daily peak. The measurements can be divided into ‘low temperature’ and ‘high temperature’ operating regimes. These steps (of up to 11°C in a 10-minute measurement interval) are significantly larger than can be explained by unobserved changes in load and ambient temperature. They were only observed during the experiment, and do not appear in measurements taken under normal operating conditions. We suggest that they may reflect changes in the oil-flow pattern within the transformer at high temperature and load, such that the temperature sensor is located either in a stream of heated oil emanating from the windings, or in cooler oil more representative of conditions at the top of the transformer. Although the transformer tested is naturally cooled, we note that rapid changes in oil flow might also be expected from operation of temperature-controlled force-cooling equipment.

For the intended application of enhanced thermal ratings, we believe that it is not necessary to model this behaviour in detail, and that conservative selection of model parameters will account for any risk of unexpectedly high transformer temperature. However, further investigation may be worthwhile to optimise the location of the temperature probe to achieve consistent measurements in line with the intent of the thermal model.

The second difference in behaviour relates to the period following the end of the experiment. The modelled temperature behaviour settles quickly to a cyclic pattern about a reasonably constant mean value. The measured temperature shows a clear but gradual decline over the days following the experiment: limitations on the availability of data prevented a full characterisation of the duration of this decline. It is suggested that this behaviour relates to a slow release of stored thermal energy, perhaps from the transformer core, which had accumulated during the period of high loading. The failure to record the early part of the experiment prevents investigation of any corresponding behaviour at the onset of high loading as energy accumulated in the transformer. It is, however, likely that the overall effect would be that of a further, unmodelled time constant to the transformer behaviour that would slow its reaction to sudden load changes.

It is perhaps unsurprising that the relatively simple model specified by IEC 60076-7 does not represent detailed transformer behaviour with complete fidelity. It also appears that measurement arrangements which are satisfactory under normal conditions may not be entirely suitable under extreme loading. However, we consider that, given that the objective of the work is not to press the transformer to its ultimate capability, these limitations can be accommodated by allowing suitable margins in the model parameters and permissible hotspot temperature. Considering sources of experimental error in our results as well, we suggest a margin of 3°C in \( \Delta h_{\text{ce}} \) and 8.5°C in maximum temperature (mainly associated with the sudden temperature changes). Use of more conservative thermal parameters may permit a lower temperature margin.

NETWORK PLANNING APPLICATION

The results of the experiment and analysis described in this paper demonstrate that consideration of the thermal behaviour of transformers in relation to actual patterns of load and ambient temperature can release useful additional load carrying capability. Investment in network reinforcement in response to increasing load might therefore be deferred or avoided.

SP Energy Networks is incorporating thermal modelling of transformers into its network planning processes, invoked when a deficiency in transformer capacity is observed as part of the regular process of reviewing network capacity in comparison to existing and forecast load. A spreadsheet implementation of the IEC thermal model is then used to calculate a set of seasonal “enhanced ratings”, based on scaled historical load patterns and assumed seasonal ambient temperatures, which can be achieved without exceeding the rated insulation temperature of the transformer. This enhanced rating approach has a number of practical advantages over dynamic ratings calculated in real time during operation:

- The network planning process is already adapted to the use of seasonal overhead line ratings.
- Modelling of thermal performance is carried out off-line. Upgrading of online operational systems to calculate ratings in real time is avoided, enabling faster realisation of increased capacity.
- The need to forecast, within the long-term planning task, real-time ratings achievable in the future is also avoided.

Where the enhanced ratings approach shows that a benefit can be achieved, deferral of investment can be achieved at
relatively low cost and without the necessity for a prior programme of load tests in each case. Further, as discussed below, more capacity may be released later through improved monitoring and modelling of transformer behaviour. It is of course possible that the initial modelling will reveal that the transformer loading pattern does not permit rating enhancement (such as, for example, a transformer with a largely constant load). In such cases, planning of traditional reinforcements is undertaken.

The traditional approach to the management of distribution transformer condition and the risk of unexpected failure is based around periodic inspection and conservative rating assumptions. The use of transformer thermal modelling to enhance a transformer’s rating replaces some of these traditional assumptions with more accurate information. Some uncertainty remains in respect of measurement accuracy, and patterns of future load and weather. In selecting a seasonal enhanced rating, some uncertainty margin should thus be included at the modelling stage, e.g. the use of conservative assumptions about ambient temperature, or use of the suggested model parameters from the IEC standard, which, for the transformer tested, appear conservative.

More assurance of the suitability of the calculated ratings is provided by improved knowledge and monitoring of transformer condition and behaviour once the potential for enhanced thermal rating has been identified. Recommendations at this stage include:

- Physical inspection of the transformer (as described in [6]), to ensure that its condition and remaining life are suitable for enhanced rating.
- Where economically viable, the condition of the transformer may be improved by refurbishment.
- Installation of remote temperature monitoring and recording capability for the transformer.
- Regular review and re-analysis of the thermal behaviour of the transformer, and comparison with recorded temperature data.

It will be noticed that this latter activity will allow an analysis process similar to that described in this paper, which would yield better knowledge of actual transformer thermal parameters. We note that an acceptable estimate of thermal parameters at high load can be obtained under normal winter loading. These parameters could be recorded and introduced into the capacity calculation, potentially revealing further available capacity headroom which could be used to accommodate future load growth.

There are a number of locations in SP Energy Networks’ distribution system at which enhanced transformer thermal ratings are being pursued as an alternative to traditional reinforcement.

**CONCLUSIONS**

Modelling of the thermal behaviour of transformers offers opportunities to defer or avoid costly distribution system reinforcement. The experiment and analysis undertaken at Liverpool Road shows that this capability exists in practice, and can be exploited on the basis of conservative assumptions about the behaviour of the transformer. Furthermore, once an enhanced rating regime has been established for a transformer, measurement and modelling of the actual thermal behaviour can allow assumptions in the thermal model to be refined, releasing more capacity. A good estimate of the transformer’s thermal behaviour can be obtained under normal peak load conditions without the need for testing under extreme load.

Use of seasonal “enhanced” thermal ratings allows this additional capacity to be more easily incorporated into existing business processes than “real-time” thermal ratings. Off-line modelling of the thermal behaviour of the transformer in this approach is integrated into existing network capacity review tasks using a spreadsheet-based tool. Modification of operational systems can be restricted to use of pre-calculated seasonal ratings for relevant transformers (as is already done for overhead lines) and simple remote monitoring of those transformers. The approach can therefore be quickly deployed to defer reinforcement to relieve anticipated overloads, thereby yielding cost savings for DNOs and customers.

**Acknowledgments**

The “Flexible Networks for a Low Carbon Future” project, was funded through the Low Carbon Networks Fund. The authors acknowledge the collaboration of colleagues at SP Energy Networks in the experiments described in this paper. The spreadsheet implementation of the IEC model was developed in collaboration with TNEI Services Ltd.

**Experimental Data**

Measurement and associated data used in the work described in this paper is available [7].

**REFERENCES**


