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Superconducting fault current limiter application in a power-dense marine electrical system

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Abstract

Power-dense, low-voltage marine electrical systems have the potential for extremely high fault currents. Superconducting fault current limiters (SFCLs) have been of interest for many years and offer an effective method for reducing fault currents. This is very attractive in a marine vessel in terms of the benefits arising from reductions in switchgear rating (and consequently size, weight and cost) and damage at the point of fault. However, there are a number of issues that must be considered prior to installation of any SFCL device(s), particularly in the context of marine applications. Accordingly, this paper analyses several such issues, including: location and resistance sizing of SFCLs; the potential effects of an SFCL on system voltage, power and frequency; and practical application issues such as the potential impact of transients such as transformer inrush. Simulations based upon an actual vessel are used to illustrate discussions and support assertions. It is shown that SFCLs, even with relatively small impedances, are highly effective at reducing prospective fault currents; the impact that higher resistance values has on fault current reduction and maintaining the system voltage for

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other non-faulted elements of the system is also presented and it is shown that higher resistance values are desirable in many cases. It is demonstrated that the exact nature of the SFCL application will depend significantly on the vessel's electrical topology, the fault current contribution of each of the generators, and the properties of the SFCL device, such as size, weight, critical current value and recovery time.

1 Introduction

Superconducting fault current limiters (SFCLs) have the potential to facilitate highly power-dense, low-voltage electrical systems. This applies particularly to marine electrical systems, in which electrical power requirements for propulsion, auxiliary systems and other loads are increasing [1], [2]. The necessary generation capacity at a given voltage level may result in fault currents such that procurement of adequately rated switchgear is prohibitively expensive, or impossible; furthermore, there are increased safety concerns when fault currents become excessively high. As will be demonstrated later in this paper, fault currents well in excess of 200kA peak can be encountered. The preference for use of low voltage marine electrical systems is driven by the costs of increased insulation associated with higher voltages, employing crew with particular operating qualifications and increasingly stringent safety regulations. Restriction of fault currents by a means that does not add operational constraints during non-fault conditions is therefore very attractive [3], [4], [5].

Resistive SFCLs operate on the principle that passing a current, which is greater than the superconductor's critical current, I_c , through a superconducting wire causes a small amount of ohmic heating and, when the wire temperature increases sufficiently, results in the superconductor "quenching", and transitioning to a resistive state [1], [4], [5]. Hence, there are virtually no losses in the SFCL during normal operation (ignoring power losses associated with the operation of the cryogenic system), yet an SFCL intrinsically inserts impedance into the fault current path during a fault, as long as its transition threshold conditions are satisfied. SFCLs are not restricted to a single current limiting operation, but usually require a recovery period after operation, ranging from several seconds [6] to several minutes [4], during which the element is cooled until it returns to its

superconducting state. SFCLs are therefore a much more favourable solution to addressing high fault levels than traditional solutions such as fault current limiting reactors, I_s -limiters and reduced electrical network interconnection [5], all of which have a number of operational and safety-related disadvantages [4], [5]. Several types of SFCL have been proposed, some of which do not require recovery [4], but for simplicity this paper focuses on the application of resistive SFCLs. An example of a resistive SFCL device is illustrated Figure 1.

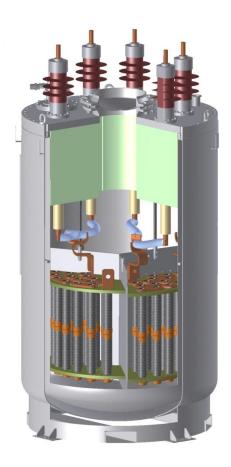


Figure 1: Resistive SFCL device design, courtesy of Applied Superconductor Ltd.

This paper presents a detailed study of the impact of SFCLs on fault currents in a marine electrical network. The vessel chosen for the case study is an offshore anchor handling/supply vessel with a relatively large installed generation capacity. The modelling approach, including modelling of the resistive SFCL device, and analysis of prospective fault current levels, are described in Section 2. Section 3 compares the effectiveness of limiting fault current using SFCLs with a variety of resistance

values and considers the impact of locating the devices at different locations within the power system. The effects of SFCLs on voltage, power and frequency and other practical application concerns are explored in Section 4. Based on the results presented, the paper concludes with a summary of the various aspects that must be considered prior to the application of SFCLs in marine vessels, and suggestions for further investigation are made.

2 Case study marine system

The vessel under consideration has six synchronous diesel generators, four 2.1MW and two 4MW units, as presented in the electrical system diagram in Figure 2. The 4MW generators are associated with local propulsion and thruster motors; they are also connected to the main switchboard and are therefore capable of supplying other non-propulsive loads. As depicted in Figure 2, the system can be divided into two similar subsystems – connected by bus-tie circuit breakers – with loads evenly distributed between them. Auxiliary loads are connected to both 690V and 230V switchboards.

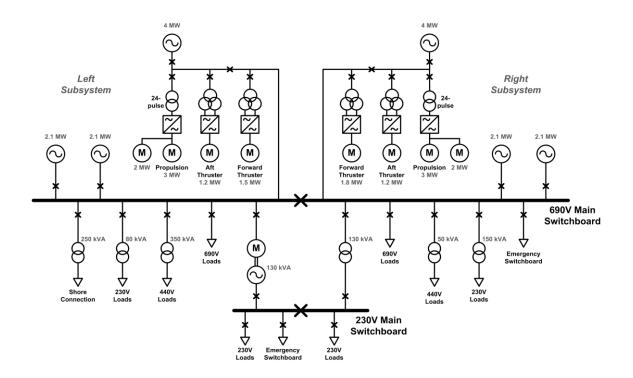


Figure 2: Marine electrical system

2.1 Marine model and analysis method

The electrical system modelling has been carried out using PSCAD/EMTDC [7]. As is typical of AC marine electrical systems, it is an isolated (unearthed) system and has a nominal frequency of 60Hz. Two types of synchronous generators have been used in the modelling of system; relevant generator data is provided in the Appendix. The generators' excitation control systems have been implemented based on IEEE standard model AC1A [8], using the default parameters, and a standard governor control system provided in PSCAD has been used. A pi-equivalent model of cables has been used during this investigation, with resistance of $83.9\mu\Omega/m$ and inductive reactance of $142.5\mu\Omega/m$ (this data was supplied by the project's industrial partner). Cable lengths are illustrated in Figure 3. Standard PSCAD transformer components have been used to model system transformers; the transformers do not play a significant role in the studies presented.

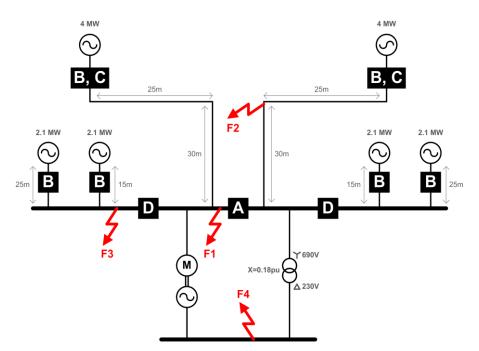


Figure 3: Fault locations, SFCL locations (A, B, C or D), and cable lengths

Figure 2 shows presence of both static and dynamic loads. However, it can be seen that motors are connected through power electronic converters capable of providing a current control scheme. Therefore, with a current controlled scheme in place, pre- and post-fault currents of the drive systems remain unchanged, i.e., load current is controlled to 1pu which allows motoring load to be modelled

as static load, leading to simplified modelling and shorter simulation times. The motor-generator arrangement is assumed to be disconnected from the system; the 230V loads connected to the main switchboard are supplied via the parallel transformer. This assumption is valid for fault level studies because the motor is convertor-interfaced and would not contribute significantly to the fault current. The emergency generator, emergency switchboard, and shore connection are not considered in this study.

This paper considers the worst case scenario of three-phase faults, applied at the locations of interest (shown in Figure 3) with a negligible fault resistance value. Fault currents are calculated by PSCAD using the EMTDC simulation engine [7]. It is assumed that the selected circuit breakers are capable of closing onto and breaking the maximum prospective fault current supplied by only one "half" of the available generation. For this reason the bus-tie (at location A in Figure 3) must be open when all generation is operational unless fault current limitation is present.

2.2 Resistive SFCL model

In order to accurately examine the dynamics and operational characteristics of a marine electrical system incorporating an SFCL – such as the peak make fault current (the maximum possible instantaneous value of the prospective short-circuit current [9]) – the resistance in each phase of the SFCL is modelled independently. An exponential SFCL model (effectively a refined version of the models presented in [3], [10] and [11]) is used to approximate the development of resistance; this process is triggered when the instantaneous current in each phase first exceeds the critical current value, I_c [12]. Hence, the SFCL model intrinsically reacts to current magnitudes in each individual phase and does not have to be configured to operate at a specific time; this is a valuable refinement when compared to other models (such as [3], [10], [11], [13] and [14]), which may tend to overestimate the reduction in peak make fault current and lead to inaccurate transient results until the final SFCL resistance value is reached. The model used in this study is effective at estimating the peak make fault current reduction, yet it avoids the complexities of thermo-electric models such as those described in [15], [16] and [17].

Equation (1) describes the model used in the studies presented in this paper, where: R_0 is the maximum SFCL resistance value; τ is the time constant which determines how quickly the SFCL reaches R_0 ; and $i_{SFCL}(t)$ is the instantaneous phase current in the SFCL. The value of τ is assumed to be 10ms, which implies that the SFCL phase resistance reaches approximately 80% of R_0 within the first cycle (depending on the point during the first cycle when I_c is reached). This may be a conservative estimate for τ ; in reality the transition time is also dependent on the fault current magnitude [18]) but, for sufficiently large values of R_0 , a more optimistic value such as 1ms only makes a small difference in terms of reducing peak make current. In either case, the SFCL resistance is sufficient to significantly limit the first peak of fault current.

$$R_{SFCL}(t) = \begin{cases} 0, & before |i_{SFCL}(t)| \ge I_c \\ R_0\left(1 - e^{\frac{-t}{\tau}}\right), & after |i_{SFCL}(t)| \ge I_c \end{cases}$$

Equation 1: SFCL resistance model, calculated independently for each phase

 I_c is selected to be approximately 2pu of the maximum load current that can pass through the SFCL in each scenario. The value of I_c will slightly affect the peak make limitation (although only for relatively small values of R_0), but I_c (and τ) can be selected in line with empirical results of superconductor quenching to approximate the behaviour of a particular SFCL device. The superconductor recovery time is not modelled in this study but it is assumed that the SFCL must be removed from service during the post-fault period, as discussed in Section 4.4. A typical SFCL resistance characteristic is shown in Figure 4.

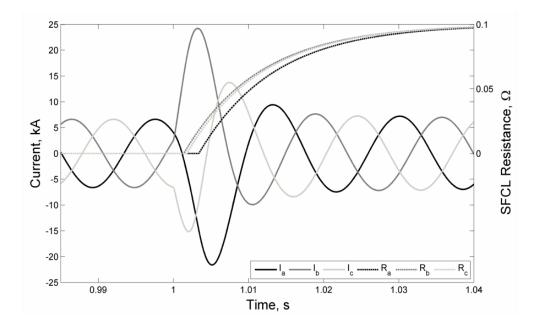


Figure 4: Typical per phase SFCL resistance characteristic and effect on fault current

2.3 Fault level analysis

Table 1 lists the magnitudes of currents evident at three different fault locations, with the bus-tie circuit breaker closed and with no fault current limitation. For each location the peak make, peak break (equivalent to the peak magnitude at the third cycle after fault inception – chosen to be reflective of the time at which the breaker may trip after delays associated with protection relay and breaker operation times), and RMS break (RMS value of current at the fifth peak, an approximation of the RMS steady-state symmetrical fault component [9]) values are provided. Fault F3 is not shown because it results in very similar fault currents to those associated with fault F1; however different results are obtained depending on the SFCL location(s), as shown in Sections 3 and 4. For fault F4, Table 1 implies that the DC offset decays very slowly, after approximately several seconds, due to the increased X/R ratio caused by the transformer impedance in the fault current path – and are therefore not considered further in this paper. The generator feeder fault current (fault F2) is less than the bus-tie fault current (fault F1) due to the cable impedance between the locations, which reduces the fault contribution from the four 2.1MW generators.

Fault location	Peak make (kA)	Peak break (kA)	RMS break (kA)
690V bus (fault F1)	232.4	114.7	66.02
Generator feeder (fault F2)	141.6	81.1	52.7
230V bus (fault F4)	5.15	5.11	3.59

Table 1: Prospective fault currents (without fault current limitation)

Figure 5 illustrates the total unrestricted fault current for fault F1, where the fault occurs after 1 second and is present for 0.1 seconds. For an electrical system with 16.4MW of generation capacity, a fault current approaching 250kA peak is calculated, which may be prohibitively high. Fault F1 occurs at a voltage zero-crossing on phase A; hence phase A exhibits the highest possible peak fault current due to the increased DC component associated with the point-on-wave of fault inception [19]. Other point-on-wave fault inceptions, where the fault does not occur at a voltage zero-crossing on any of the phases, result in a lower peak fault current, close to the peak symmetrical short-circuit calculation [1] of 183kA.

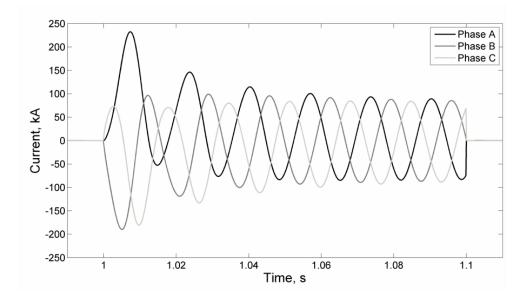


Figure 5: Fault F1 on the 690V bus (without SFCL)

2.4 Voltage and power perturbations

Figure 6 presents the bus voltages for fault F1 at t=1s, calculated as the sum of the squares of the instantaneous voltage in each phase, scaled to a per unit value as expressed by Equation (2). This

approach is used because the averaging caused by an RMS measurement may obscure transients. The dip in voltage is clearly apparent in Figure 6 and it is evident that the voltage starts recovering soon after faults are cleared. For the same fault conditions, Figure 7 illustrates the disturbance to real and reactive power at the output of the 4MW generator in the right subsystem. Clearly, the nature of the prime movers, generators and their control systems will influence post-fault behaviour.

$$V_{pu} = \sqrt{\frac{2}{3\hat{V}^2}(V_a(t)^2 + V_b(t)^2 + V_c(t)^2)}$$

Equation 2: Calculation of instantaneous per unit voltage

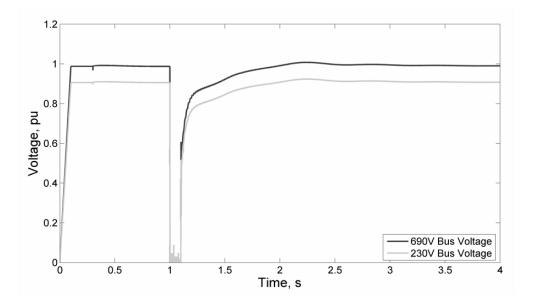


Figure 6: Bus voltages for fault F1 at t=1s (without SFCL)

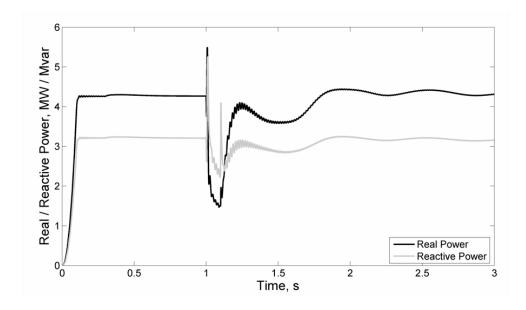


Figure 7: P and Q at the right subsystem 4MW generator for fault F1 at t=1s (without SFCL)

It is clear from the analysis presented in this section that fault currents in marine systems may be excessively high, that voltages throughout the system will be seriously depressed and that the ability to provide power to un-faulted parts of the systems will be severely limited during faults and for a short period following fault clearance while the overall system returns to a state of equilibrium. This could lead to the possibility of system-wide disturbances or even blackouts for a single fault anywhere in the system.

3 The impact of SFCLs on fault currents for different SFCL locations and resistance values

3.1 Overview of SFCL location strategies and their impact on fault currents

Initially, each SFCL location strategy has been tested with an SFCL impedance of 0.2Ω , and a fault at the 690V bus-tie (fault F1). Table 2 compares the results and Figure 8 illustrates the total fault current for location strategy A, which is approximately halved in magnitude compared to the unrestricted case shown in Figure 5.

SFCL location	Peak make (kA)	Peak break (kA)	RMS break (kA)
No SFCLs	232.4	114.7	66.02
А	120.1	59.6	34.4

В	97.8	28.5	18.8
С	175.1	82.7	44.5
D	93.6	48.6	31.9

Table 2: Comparison of impact of SFCL location on fault currents

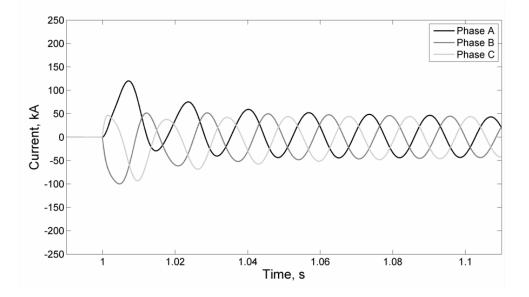


Figure 8: Fault current limitation for fault F1 at location A

By inspection of the system topology, location A is an attractive option because it has the potential to limit the fault current contribution from one half of system, regardless of the fault location. Table 2 confirms that peak make, peak break, and RMS break are all approximately halved, even for a relatively small SFCL resistance value. The main disadvantage of this approach is that a single SFCL device is required to be rated to handle the current caused by the fault, and hence the energy dissipated in the SFCL.

Location strategy B clearly limits the fault current contribution from all generators (except for faults across a generator's terminals), reducing the fault current to less than 30% of its prospective value. However, this is unlikely to be used in practice because the SFCLs may require post-fault recovery [4], necessitating all generation (except the emergency generator) to be removed from service. In addition, six separate fault current limiters are required, albeit of smaller current rating. Strategy C is a compromise of the advantages and disadvantages of strategy B, and restricts the contribution only from the 4MW generators. The result in Table 2 for peak make for this SFCL location is relatively high, because of the relatively large peak make contribution from the 2.1MW generators (due to their relatively small sub-transient reactance; see Appendix).

Table 2 illustrates that location D offers better fault current limitation than location A. It also has the advantage that it can limit fault currents for all fault locations when the main bus-tie circuit breaker is open. Hence, the impact of SFCLs located at D will be analysed in more detail in Section 3.2, and this location is compared to location A in terms of other effects on the electrical system in Section 4.

3.2 Effects of different SFCL resistance and fault location

Figure 9 and Figure 10 illustrate respectively how SFCL resistance affects the peak make and RMS break fault currents. It can be observed that in most cases there is only a small reduction in fault current for resistance values greater than approximately 0.2Ω , as the equivalent impedance of the loads in the system, which effectively remain "in circuit" when the SFCL develops full resistance, are significantly lower than this value (e.g. for a system load of approximately 8MW, the impedance is 0.02Ω). For location B and with an SFCL resistance of greater than approximately 0.25Ω , the peak fault current contribution from each generator is typically less than twice load current, and diminishes to load current levels or less after the first peak. Such severe fault current limitation could potentially lead to use of smaller, lighter, and less expensive switchgear. Note that the slight increase in the total fault current, for example with location C at 0.5Ω in Figure 9, is due to the fault current being limited sufficiently (below I_c) such that one phase of the SFCL does not quench. This implies that a twophase SFCL may sufficiently reduce fault currents in unearthed electrical systems (noting that the voltage in the limited phases will rise by a factor of $\sqrt{3}$ of the nominal value), leading to potential savings in size, weight and cost [20]. Furthermore, only a certain range of SFCL resistance values will cause a two-phase quench in a three-phase SFCL; this will not be discussed further in this paper but will be investigated and reported on in the future.

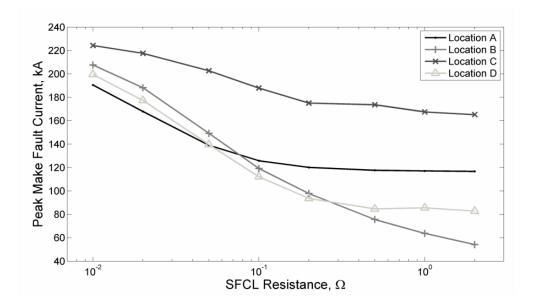


Figure 9: Peak make fault current for fault F1, for alternative SFCL locations

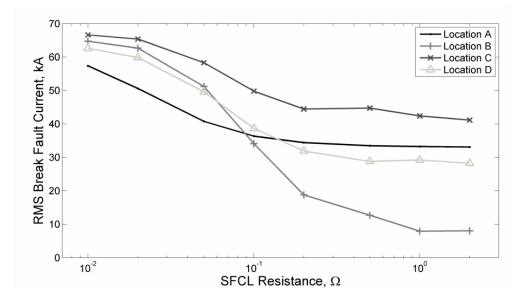


Figure 10: RMS break fault current for fault F1, for alternative SFCL locations

By inspection, location D has the potential to limit approximately half of the steady-state fault current for faults at the bus-tie. Figure 10 shows that an SFCL resistance of approximately 0.2Ω is necessary to achieve this. In the case study system, a resistance of 0.2Ω also reduces the peak fault current by more than half of the unrestricted value due to the relatively small sub-transient reactance of the 2.1MW generators. However, this SFCL deployment strategy does not limit the fault contribution from either of the two 4MW generators, for faults at the bus-tie or one of the 4MW generator feeders (fault F1 or F2). In the latter case, relatively large values of SFCL resistance only trim approximately one third off the fault current, as shown in Table 3. However, Table 4 illustrates that location D is highly effective at limiting faults elsewhere on the 690V bus, at location F3.

SFCL resistance	Peak make (kA)	Peak break (kA)	RMS break (kA)
0Ω	141.8	81.9	53.0
0.02Ω	129.5	77.4	50.7
0.1Ω	108.0	59.2	38.9
0.2Ω	98.9	54.2	34.7
0.5Ω	92.9	51.5	32.8
1Ω	93.8	51.8	32.9
2Ω	91.9	51.1	32.3

Table 3: Comparison of limitation for SFCL location D, for fault F2

SFCL resistance	Peak make (kA)	Peak break (kA)	RMS break (kA)
0Ω	232.3	114.7	66.0
0.02Ω	118.7	57.7	35.1
0.1Ω	81.8	39.3	21.4
0.2Ω	78.4	37.6	20.2
0.5Ω	76.9	36.8	19.6
1Ω	77.1	36.9	19.7
2Ω	76.5	36.6	19.5

Table 4: Comparison of limitation for SFCL location D, for fault F3

4 Other SFCL application considerations

This section introduces several issues – other than the level of fault current limitation – that will be pertinent when considering the role of SFCLs in a marine application. The previous section identified that locations A and D are effective at limiting fault currents; hence they are explored in more detail in this section. Faults F1 and F3 are examined in each case.

4.1 Effects of SFCL on system voltage, power and frequency

The simulation in Section 2.4 has been extended to examine the effects that SFCLs have on system voltage, power and frequency, and to help assess the nature of system recovery following a fault and whether this recovery process may be assisted by SFCLs. In each case, a fault is applied at t=1s and the bus-tie circuit breaker is opened after approximately 100ms (depending on the individual phase current zero-crossings). This clears the fault from the right subsystem. The left subsystem must open

further circuit breakers (at each of its three generator feeders) to clear the fault but this is not considered further.

For SFCL location A, the voltage dip and power perturbations are reduced considerably for the operational (right) subsystem, as shown in Figure 11 and Figure 12, respectively. The voltage waveform is again calculated using Equation (2). Note that for an SFCL resistance of 0.1 Ω the voltage initially collapses until the SFCL reaches an appreciable resistance value, and that the subsequent overvoltage (to approximately 105% of the nominal value) is due to the action of the generator exciter under certain large values of apparent "overload". Hence, for compact electrical systems such as marine vessels, it is important to investigate the generators' dynamic response to the relatively unusual scenarios presented by SFCLs; the presence of fault current limitation may have implications for the design of automatic voltage regulation systems. Before the bus-tie circuit breaker opens, the SFCL can simply be thought of as a (serially-connected) resistive load of the appropriate power rating (i.e., $P = V^2/R = 690^2/1.0 = 476kW$, for an SFCL resistance of 1 Ω). Hence, increasing the SFCL resistance value reduces the transient increase in real power delivered by the generator, as illustrated in Figure 12 for an SFCL resistance of 1 Ω .

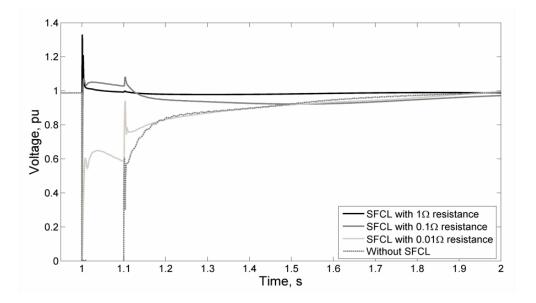


Figure 11: 690V bus voltage for SFCL location A, for fault F1 (or F3)

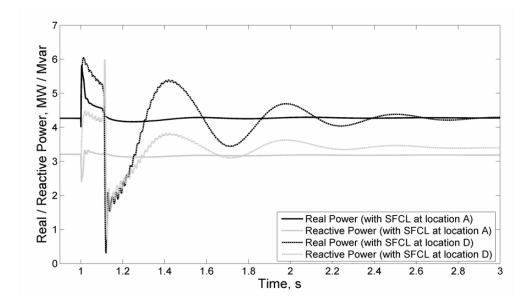


Figure 12: Instantaneous real and reactive power delivered by 4MW generator in the right subsystem for fault F3, with SFCL resistance of 1Ω

For SFCL location D, the bus-tie circuit breaker opens 100ms after the fault and the SFCL in the right subsystem is bypassed (such that the SFCL in not in the path of load current during recovery) after a further 100ms. This simulates a potential control action that would be necessary for the right subsystem to recover from faults F1 or F3. Figure 12 compares the impact of location strategies A and D and highlights that, for fault F3 (and also for F1, but this is omitted for brevity), location A is better suited for reducing the perturbations to power. Similarly, location D results in greater disturbances to the 690V bus voltage than location A, this is evident through comparison of Figure 11 and Figure 13. The oscillations for an SFCL resistance of 1 Ω during fault F3 are due to imbalance in the voltage because phase A in each of the SFCLs does not quench. Note that the voltage is measured at (the right of) the bus-tie point, but higher voltages (approximately $\sqrt{3}$ times the nominal value) can be experienced in the limited phases at the far right side of the 690V bus, depending on the SFCL resistance.

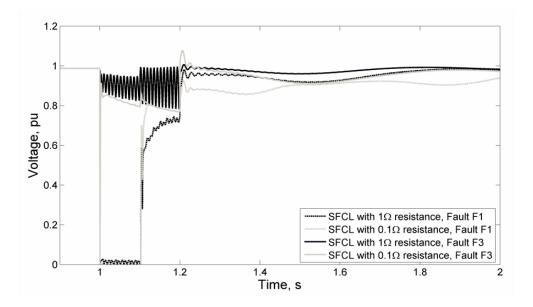


Figure 13: 690V bus voltage for SFCL location D, for faults F1 and F3

Figure 14 and Figure 15 illustrate the frequency of the power system during faults F1 and F3, respectively. With the SFCL present at location A, the generators slow down during the fault due to the apparent overload. It can be seen that SFCL location A, with a relatively large resistance value, is effective at reducing both the magnitude of the transient frequency deviation and the time to recover to nominal frequency after the fault is cleared. Hence the risk that generators' under-frequency protection systems would trip is also significantly reduced. Location D is relatively ineffective at reducing the frequency disturbance, especially for fault F1; this is because the fault contribution from the 4MW generators is fed directly into the fault without limitation. The damping provided by larger values of SFCL resistance will be increasingly important for generators with lower inertia values.

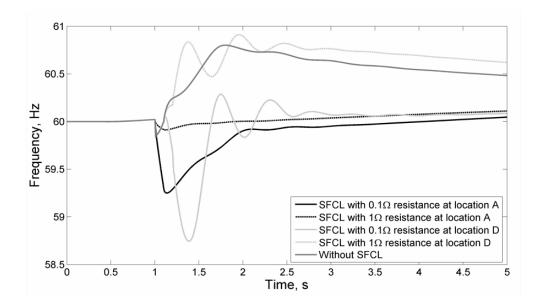


Figure 14: System frequency for Fault F1

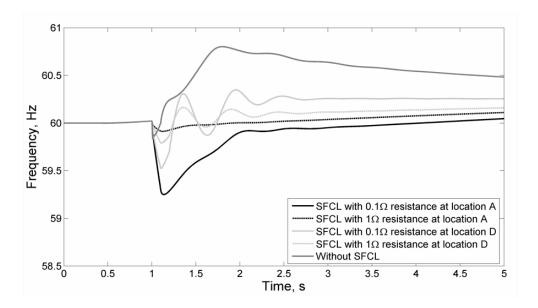


Figure 15: System frequency for Fault F3

It can be concluded that although small values of SFCL resistance such as 0.1Ω can significantly reduce the peak make and RMS break fault current values, larger values are desirable to reduce perturbations in voltage, power and frequency. Although location D can offer greater fault current limitation than location A, it is far less attractive in terms of the effect on system stability, both during and after a fault. Similarly, for the application of SFCLs at other locations, it is necessary to examine the dynamic effects on the electrical system.

4.2 Consequences of SFCLs on protection

The effects of resistive SFCLs on power system protection system have been examined, for example in [5], [17] and [21], and location A (at the bus-tie) is likely to have the lowest impact on overcurrent protection [5]; the overcurrent protection settings are the same, regardless of whether or not the bus-tie circuit breaker is closed. However for location D, the total prospective fault current may be substantially reduced if the bus-tie circuit breaker is open. While beneficial, this will complicate the coordination of overcurrent protection. Protection will not be discussed further in this paper but will be investigated and reported on in the future.

It is important to note that even with an SFCL, for example at the bus-tie, the peak fault current is still significantly high (approximately 118kA) and will stress the electrical system equipment, particularly the circuit breakers, during a fault. In addition, high impedance faults can result in much lower fault currents (below I_c), but still have the potential to cause considerable damage at the point of fault [1] and often develop into more serious faults.

4.3 Non-fault transients and their potential to cause SFCL mal-operation

Typical system transients, such as transformer inrush current and motor starting current, have the potential to cause mal-operation of the SFCL (and in some cases the protection system). However for the vessel studied, large motor loads are converter-interfaced and presumably "soft-start" and other loads (all directly connected to the main 690V switchboard via transformers) are relatively small. The largest distribution transformer in the vessel, 350kVA, draws an inrush current of approximately 1kA (five times load current), as shown in Figure 16. Note that there is a considerable DC offset with a long decay time, as dictated by the high X/R ratio. Hence, for this particular vessel, it can be concluded that the most serious prospective fault currents are significantly larger in magnitude than transformer inrush and that an SFCL with an appropriately rated I_c will not mal-operate during transformer inrush. With respect to transformer inrush and protection, each generator is capable of supplying approximately 40kA (peak) for faults with negligible resistance; an overcurrent protection

scheme can therefore readily differentiate between fault current and transformer inrush, even if only a single 2.1MW generator is in operation.

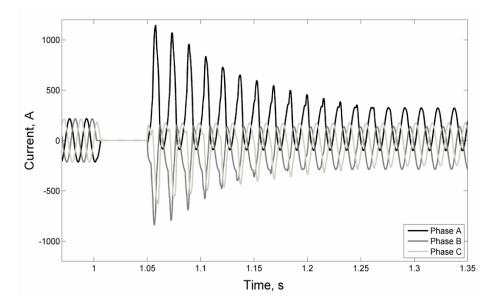


Figure 16: Transformer inrush current at 350kVA transformer feeder

However, for vessels where multiple transformers may be energised simultaneously, or where larger transformers are employed, inrush studies must be carried out – for each SFCL location strategy – and the potential for SFCL mal-operation established. While there are no anticipated problems associated with transformer inrush for the vessel studied in this paper, I_c must always be selected with careful reference to transformer inrush currents [22]. For larger transformers, inrush could be significant and might impinge on fault current levels (and therefore on SFCL operation thresholds), particularly in situations where prospective faults levels are reduced due to all generation not being in service.

4.4 Other practical concerns

Table 5 illustrates that the total energy dissipated in the SFCL (at location A, for fault F1), due to ohmic heating, is reduced for higher values of SFCL resistance because of the significant reduction in fault current, as calculated by Equation (3) where t_f is the time of fault occurrence and t_c is the time when the fault is cleared. This is important because it will affect the length of the recovery time of a resistive SFCL [15]. Note that energy dissipation may be substantially lower if an impedance is

placed in parallel with the SFCL [5] and external to the cryogenic environment, but this will also affect the current limitation properties [22].

$$Q = \int_{t_f}^{t_c} i_{SFCL}(t)^2 R_{SFCL}(t) dt$$

Equation 3: Total SFCL energy dissipation

SFCL resistance	Total energy dissipated
0.01Ω	685.8kJ
0.05Ω	403.2kJ
0.1Ω	213.8kJ
1.0Ω	27.9kJ

Table 5: Energy dissipation, per phase, in the SFCL for different values of SFCL resistance

It has been shown how, for location A, a relatively large SFCL resistance can reduce both the severity of electrical disturbances and the amount of energy dissipated in the SFCL during faults. However, a negative consequence of increased SFCL resistance (in the quenched state), for example by using longer superconducting elements (rather than reducing the cross-sectional area, which may adversely affect the thermal and physical stability), is that the gain in resistance must be balanced with the potential increase in size, weight and cost. Large values of SFCL resistance have also been shown (in Section 3.2) to significantly reduce the RMS break contribution of each generator close to (or below) load current levels; such severe limitation of fault current could lead to the use of smaller, lighter and cheaper switchgear, which could offset penalties associated with using a larger SFCL. However, the impact on system protection would require investigation; severe reduction of fault current could result in overcurrent protection becoming unsuitable.

Further work is required to select the most suitable deployment strategy from these alternatives, taking into account the physical dimensions of the SFCL and its auxiliary equipment (i.e., the cryogenic system and its operational requirements), and the corresponding naval architecture constraints of the vessel. Furthermore, thorough investigation of the operational implications of SFCL deployment, such as impact on supply restoration [23], [24] is required. This is particularly important

because SFCLs may not immediately be available after operation due to the recovery period [4], [5]. During this period, certain modes of operation – such as closing the bus-tie circuit breakers with all generation in service – must be forbidden as the prospective fault current levels may be in excess of switchgear interruption capacities and/or equipment current carrying capabilities.

5 Conclusions

Power-dense, low-voltage marine electrical systems have the potential for extremely high fault currents. This study shows that SFCLs, even with relatively small impedances, are highly effective at reducing prospective fault currents. Severe limitation of fault currents using relatively large values of SFCL resistance is very attractive in a marine vessel because this has been shown to: reduce perturbations to voltage, power and frequency; help reduce the energy dissipated in the SFCL; and offer the prospect of using smaller, lighter and cheaper switchgear.

For the case study presented in this paper, a number of analyses have been carried out relating to the magnitude of reduction in fault current achievable for different locations and values of SFCL resistance. This has shown that locations A and D and a resistance of 1Ω are favourable and can provide a reduction of 50% and 63% in peak fault current respectively. These strategies will also permit the bus-tie to be closed even when all generation is in service, providing greater operational flexibility and security of supply. However, in this particular case, location A is preferred due to its ability to drastically reduce the disruption to the power system during and after faults, and hence is more likely to assist system recovery after faults have been cleared.

However, the chosen fault current limitation scheme will depend significantly on any particular vessel's electrical topology and naval architecture, and on the fault current contribution from each of the generators. The potential for transformer inrush to cause mal-operation of the SFCL and the protection system must be appraised for vessels with a large number or capacity of transformers; a peak of 1kA is experienced in the case study vessel. The level of fault current reduction, dictated by the resistance of the SFCL in its resistive state, must also be examined to ensure that the fault current

is not reduced to levels that may not be detectable by overcurrent protection and/or will not cause protection coordination problems. If this is the case, then alternative, more complex and costly protection methods, for example differential protection employing communications, may be required. The SFCL critical current rating should also be minimised, but clearly must be greater than maximum load current and must include a further margin to cater for any expected non-fault transients.

The use of SFCLs in compact marine networks has the potential to create unusual, complex interactions with the generator exciter and governor control systems; further work is needed to fully understand these relationships and to assess the implications that the presence of fault current limitation may have on the design of automatic voltage regulation systems.

	4MW	2.1MW
Apparent power	5.4MVA	2.3MVA
Inertia constant	3.17s	3.17s
Armature resistance (Ra)	0.009pu	0.008pu
Хр	0.103pu	0.103pu
Xd	2.0pu	2.2pu
Xd'	0.21pu	0.205pu
Xd"	0.14pu	0.119pu
Xq	2.0pu	2.0pu
Xq"	0.14pu	0.119pu
Tdo'	6.55s	6.55s
Tdo"	0.039s	0.039s
Tqo'	0.85s	0.85s
Tqo"	0.071s	0.071s

6 Appendix: generator model data

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